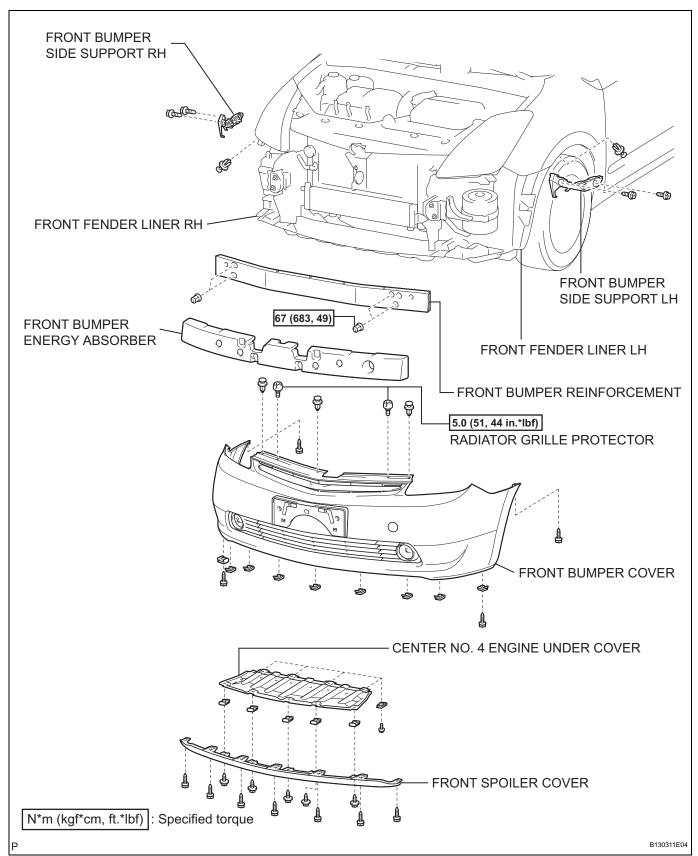
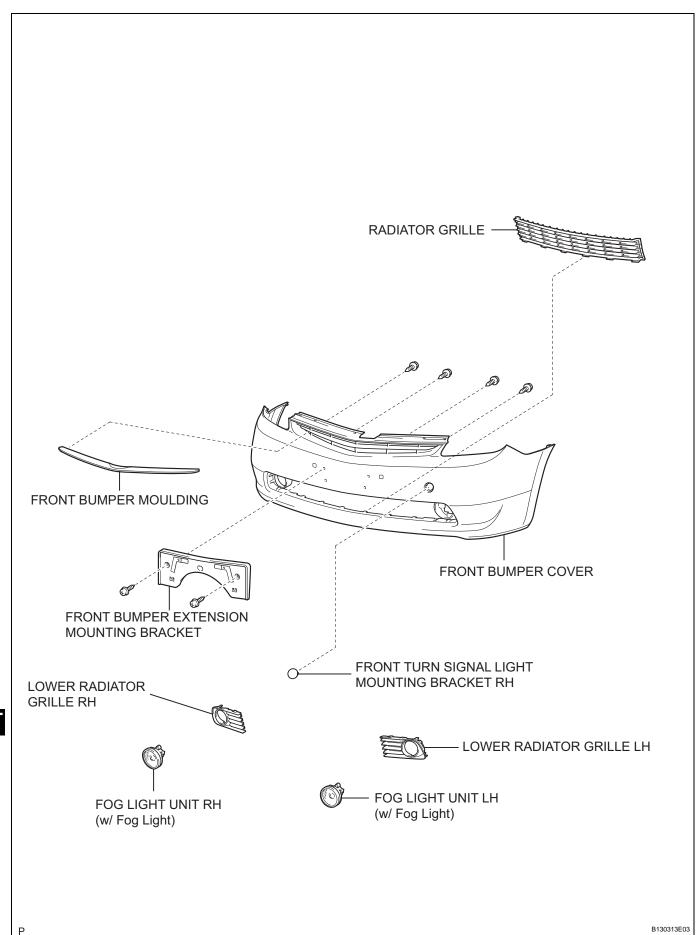
FRONT BUMPER







ET

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to prevent airbag and seat belt pretensioner activation.



- (a) Using a clip remover, remove the clip.
- (b) Partially remove the fender liner. HINT:

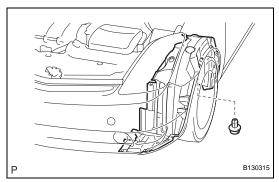
It is not necessary to fully remove the fender liner. Partially remove it so that the bumper cover can be removed in a later step.

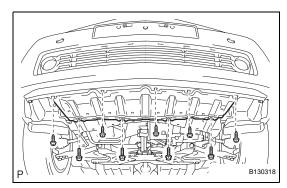


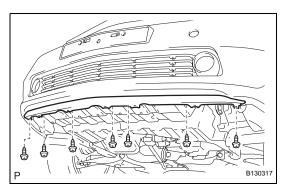
Use the same procedure described for the LH side.



(a) Remove the 5 screws, 4 bolts and under cover.



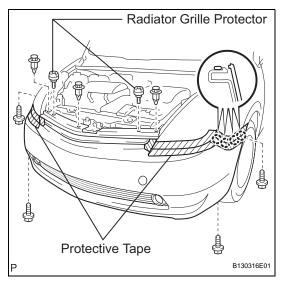


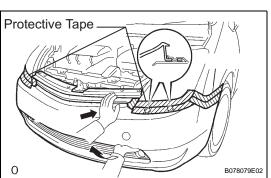


5. REMOVE FRONT SPOILER COVER

(a) Remove the 7 screws and spoiler cover.









- (a) Put protective tape under the front fender.
- (b) Using a clip remover, remove the 3 clips.
- (c) Remove the 2 radiator grille protectors and 4 screws.
- (d) Detach the 8 claws.

- (e) Detach the 4 claws and remove the bumper cover.
 - (1) Hold the front bumper cover on its upper and lower parts with your hands as shown in the illustration.
 - (2) Pull up the front bumper cover's lower part while holding its upper part securely.

NOTICE:

- The claw will not disengage unless the front bumper cover's upper part is securely held.
- Do not forcibly pull up the front bumper.
 This will deform the claw.
- (f) w/ Fog light:Disconnect the 2 fog light connectors.

7. REMOVE FRONT BUMPER ENERGY ABSORBER

8. REMOVE FRONT BUMPER REINFORCEMENT

(a) Using a screwdriver, remove the 4 wire harness clamps.

HINT:

Tape the screwdriver tip before use.

(b) Remove the 4 nuts and reinforcement.

9. REMOVE FRONT BUMPER SIDE SUPPORT LH

(a) Remove the 2 screws and side support.

10. REMOVE FRONT BUMPER SIDE SUPPORT RH

(a) Remove the 2 screws and side support.

DISASSEMBLY

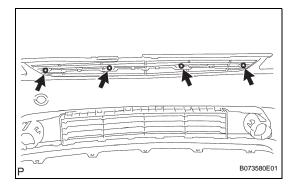
1. REMOVE FRONT BUMPER MOULDING

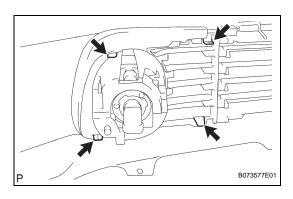
- (a) Remove the 4 screws.
- (b) Using a screwdriver, detach the 4 claws and remove the moulding.

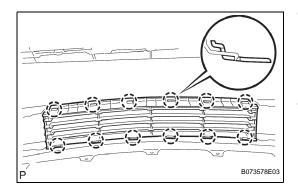
HINT:

Tape the screwdriver tip before use.









2. REMOVE LOWER RADIATOR GRILLE LH

(a) Using a screwdriver, detach the 4 claws and remove the grille.

HINT:

Tape the screwdriver tip before use.

3. REMOVE LOWER RADIATOR GRILLE RH HINT:

Use the same procedure described for the LH side.

4. REMOVE FOG LIGHT UNIT LH (w/ Fog Light) (See page LI-87)

5. REMOVE FOG LIGHT UNIT RH (w/ Fog Light) HINT:

Use the same procedure described for the LH side.

6. REMOVE RADIATOR GRILLE

(a) Using a screwdriver, detach the 12 claws and remove the grille.

HINT:

Tape the screwdriver tip before use.

7. REMOVE FRONT TURN SIGNAL LIGHT MOUNTING BRACKET RH

(a) Using a screwdriver, detach the claws and remove the mounting bracket.

HINT:

Tape the screwdriver tip before use.

8. REMOVE FRONT BUMPER EXTENSION MOUNTING BRACKET

(a) Remove the 2 screws and mounting bracket.



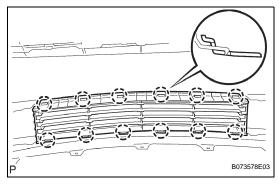
REASSEMBLY

- 1. INSTALL FRONT BUMPER EXTENSION MOUNTING BRACKET
 - (a) Install the mounting bracket with the 2 screws.
- 2. INSTALL FRONT TURN SIGNAL LIGHT MOUNTING BRACKET RH
 - (a) Attach the claws to install the mounting bracket.



- (a) Attach the 12 claws to install the grille.
- INSTALL FOG LIGHT UNIT LH (w/ Fog Light) (See page LI-88)
- 5. INSTALL FOG LIGHT UNIT RH (w/ Fog Light)
 HINT:

Use the same procedure described for the LH side.

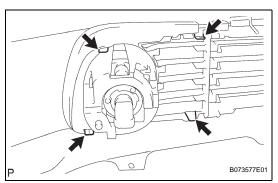


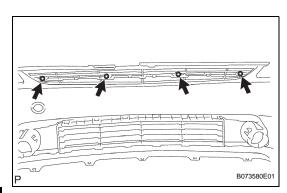
- 6. INSTALL LOWER RADIATOR GRILLE LH
 - (a) Attach the 4 claws to install the grille.
- 7. INSTALL LOWER RADIATOR GRILLE RH HINT:

Use the same procedure described for the LH side.



- (a) Attach the 4 claws to install the moulding.
- (b) Install the 4 screws.





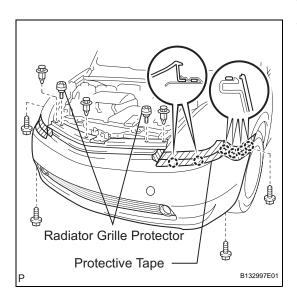


HINT:

A bolt without a torque specification is shown in the standard bolt chart (see page SS-2).

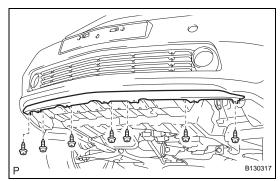
- 1. INSTALL FRONT BUMPER SIDE SUPPORT LH
 - (a) Install the side support with 2 screws.
- 2. INSTALL FRONT BUMPER SIDE SUPPORT RH
 - (a) Install the side support with 2 screws.
- 3. INSTALL FRONT BUMPER REINFORCEMENT
 - (a) Install the reinforcement with the 4 nuts. Torque: 67 N*m (683 kgf*cm, 49 ft.*lbf)
 - (b) Install the 4 wire harness clamps.
- 4. INSTALL FRONT BUMPER ENERGY ABSORBER
- 5. INSTALL FRONT BUMPER COVER
 - (a) Put protective tape under the front fender.
 - (b) w/ Fog light:Connect the 2 fog light connectors.
 - (c) Attach the 12 claws to install the bumper cover.
 - (d) Install the 4 screws and 3 clips.
 - (e) Install the 2 radiator grille protectors.

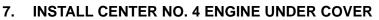
Torque: 5.0 N*m (51 kgf*cm, 44 in.*lbf)



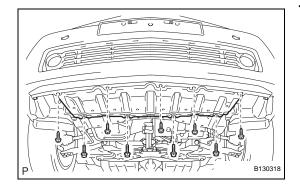
6. INSTALL FRONT SPOILER COVER

(a) Install the spoiler cover with the 7 screws.

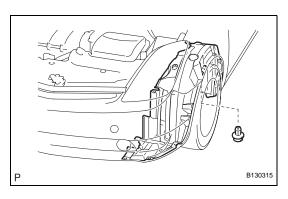




(a) Install the under cover with the 5 screws and 4 bolts.







- B. INSTALL FRONT FENDER LINER LH
 - (a) Install the fender liner with the clip.
- 9. INSTALL FRONT FENDER LINER RH HINT:

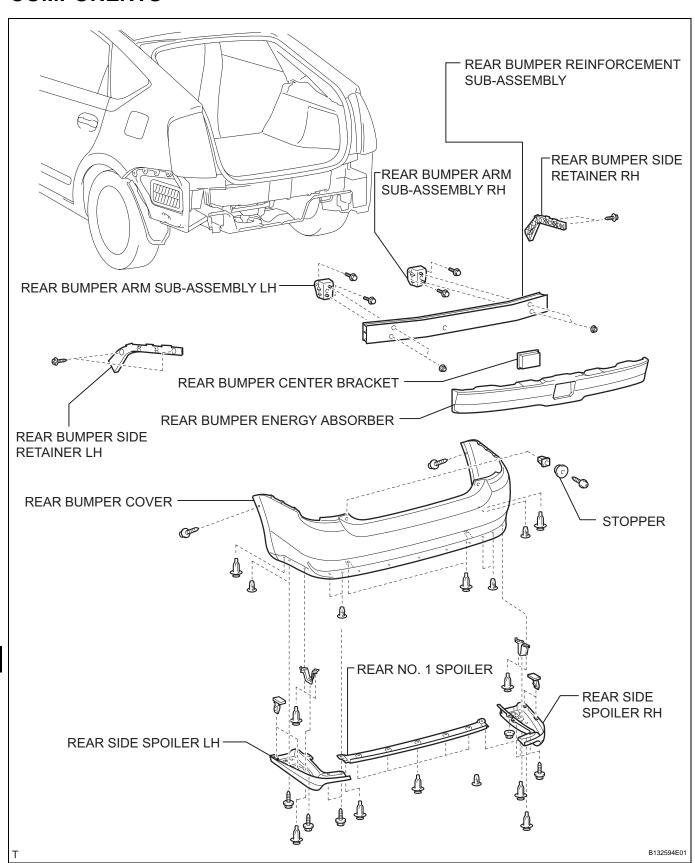
Use the same procedure described for the LH side.

- 10. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL
- 11. PERFORM INITIALIZATION
 - (a) Perform initialization (see page IN-32).

NOTICE:

Certain systems need to be initialized after disconnecting and reconnecting the cable from the negative (-) battery terminal.

REAR BUMPER





HINT:

When replacing the spoiler, heat the bumper cover and spoiler using a heat light.

Standard heating temperature

Item	Specified Condition
Spoiler	40 to 60°C (104 to 140°F)
Bumper cover	20 to 30°C (68 to 86°F)

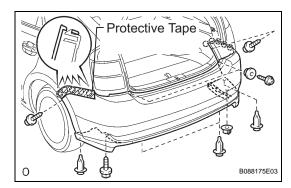
NOTICE:

Do not heat the bumper cover and spoiler excessively.



- (a) Put protective tape under the quarter panel.
 - (b) Remove the 5 screws, nut and 2 stoppers.
 - (c) Using a clip remover, remove the 4 clips.
 - (d) Using a screwdriver, detach the 10 claws. HINT:

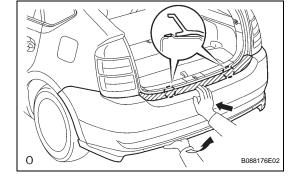
Tape the screwdriver tip before use.



- (e) Detach the 2 claws and remove the bumper cover.
 - (1) Hold the rear bumper cover on its upper and lower parts with your hands as shown in the illustration.
 - (2) Pull up the rear bumper cover's lower part while holding its upper part securely.

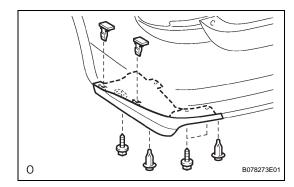
NOTICE:

- The claw will not detach unless the rear bumper cover's upper part is securely held.
- Do not forcibly pull up the rear bumper.
 This will deform the claw.

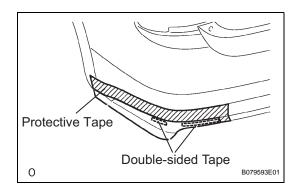


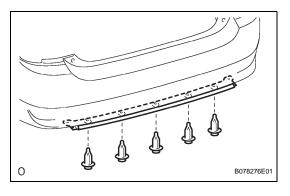
2. REMOVE REAR SIDE SPOILER LH

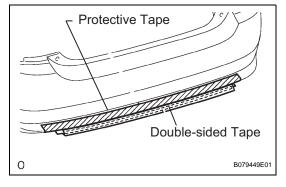
- (a) Using a screwdriver, remove the 2 retainers. HINT:
 - Tape the screwdriver tip before use.
- (b) Remove the 2 clips and 3 screws.











- (c) Put protective tape under the rear bumper cover.
- (d) Using a heat light, heat the spoiler.

NOTICE:

Do not heat the spoiler excessively.

(e) Cut the double-sided tape that holds the spoiler to the bumper cover with a knife.

NOTICE:

- If reusing the spoiler, take care not to damage the spoiler.
- Be careful not to damage the bumper cover.
- (f) Remove the spoiler.

3. REMOVE REAR SIDE SPOILER RH

HINT:

Use the same procedures described for the LH side.

4. REMOVE REAR NO. 1 SPOILER

(a) Using a clip remover, remove the 5 clips.

- (b) Put protective tape under the rear bumper cover.
- (c) Using a heat light, heat the spoiler.

NOTICE:

Do not heat the spoiler excessively.

(d) Cut the double-sided tape that holds the spoiler to the bumper cover with a knife.

NOTICE:

- If reusing the spoiler, take care not to damage the spoiler.
- Be careful not to damage the bumper cover.
- (e) Remove the spoiler.
- 5. REMOVE REAR BUMPER ENERGY ABSORBER
- 6. REMOVE REAR BUMPER CENTER BRACKET
- 7. REMOVE REAR BUMPER REINFORCEMENT SUB-ASSEMBLY
 - (a) Remove the 4 nuts and reinforcement.
- 8. REMOVE REAR BUMPER ARM SUB-ASSEMBLY LH
 - (a) Remove the 2 bolts and bumper arm.
- 9. REMOVE REAR BUMPER ARM SUB-ASSEMBLY RH
 - (a) Remove the 2 bolts and bumper arm.
- 10. REMOVE REAR BUMPER SIDE RETAINER LH
 - (a) Remove the 2 screws and side retainer.
- 11. REMOVE REAR BUMPER SIDE RETAINER RH
 - (a) Remove the 2 screws and side retainer.



HINT:

- A bolt without a torque specification is shown in the standard bolt chart (see page SS-2).
- When installing the spoiler, heat the bumper cover and spoiler using a heat light.

Standard heating temperature

Item	Specified Condition
Spoiler	40 to 60°C (104 to 140°F)
Bumper cover	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the bumper cover and spoiler excessively.

- 1. INSTALL REAR BUMPER SIDE RETAINER LH
 - (a) Install the side retainer with the 2 screws.
- 2. INSTALL REAR BUMPER SIDE RETAINER RH
 - (a) Install the side retainer with the 2 screws.
- 3. INSTALL REAR BUMPER ARM SUB-ASSEMBLY LH
 - (a) Install the bumper arm with the 2 bolts.
- 4. INSTALL REAR BUMPER ARM SUB-ASSEMBLY RH
 - (a) Install the bumper arm with the 2 bolts.
- 5. INSTALL REAR BUMPER REINFORCEMENT SUB-ASSEMBLY
 - (a) Install the reinforcement with the 4 nuts.
- 6. INSTALL REAR BUMPER CENTER BRACKET
- 7. INSTALL REAR BUMPER ENERGY ABSORBER
- 8. INSTALL REAR NO. 1 SPOILER
 - (a) Clean the bumper cover surface.
 - (1) Using a heat light, heat the bumper cover. **NOTICE:**

Do not heat the bumper cover excessively.

- (2) Remove the double-sided tape from the bumper cover.
- (3) Wipe off any tape adhesive residue with white gasoline.
- (b) If reusing the spoiler:

Clean the spoiler and install new double-sided tape.

(1) Using a heat light, heat the spoiler.

NOTICE:

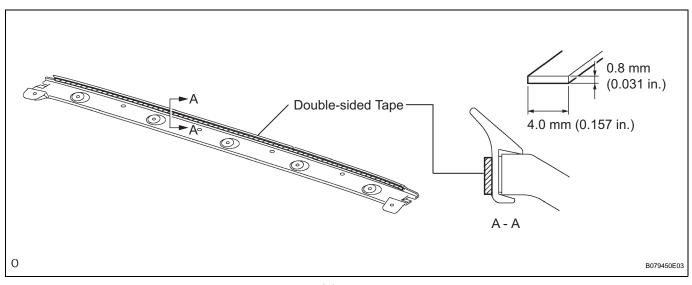
Do not heat the spoiler excessively.

- (2) Remove the double-sided tape from the spoiler.
- (3) Wipe off any tape adhesive residue with white gasoline.
- (4) Install new double-sided tape to the spoiler.

NOTICE:

Install the double-sided tape exactly according to the specifications below.





- (c) Install the spoiler.
 - (1) Using a heat light, heat the bumper cover and spoiler.

NOTICE:

Do not heat the bumper cover and spoiler excessively.

(2) Remove the peeling paper from the face of the spoiler.

NOTICE:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

(3) Install the spoiler with the 5 clips.

NOTICE:

Do not apply excessive force to the spoiler. Apply steady pressure with your thumbs.

9. INSTALL REAR SIDE SPOILER LH

- (a) Clean the bumper cover surface.
 - (1) Using a heat light, heat the bumper cover.

NOTICE:

Do not heat the bumper cover excessively.

- (2) Remove the double-sided tape from the bumper cover.
- (3) Wipe off any tape adhesive residue with white gasoline.
- (b) If reusing the spoiler:

Clean the spoiler and install new double-sided tape.

(1) Using a heat light, heat the spoiler.

NOTICE:

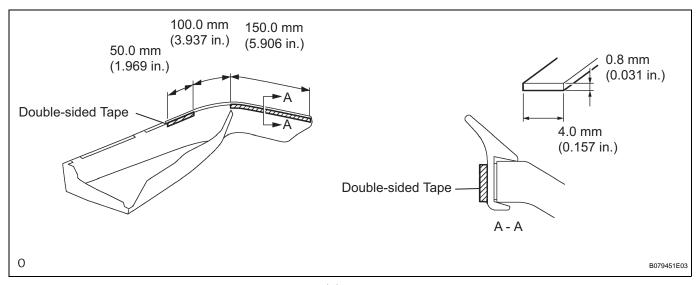
Do not heat the spoiler excessively.

- (2) Remove the double-sided tape from the spoiler.
- (3) Wipe off any tape adhesive residue with white gasoline.
- (4) Install new double-sided tape to the spoiler.

NOTICE:

Install the double-sided tape exactly according to the specifications below.





- (c) Install the spoiler.
 - (1) Using a heat light, heat the bumper cover and spoiler.

NOTICE:

Do not heat the bumper cover and spoiler excessively.

(2) Remove the peeling paper from the face of the spoiler.

NOTICE:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

(3) Install the spoiler with the 2 retainers, 2 clips and 3 screws.

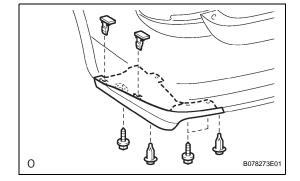
NOTICE:

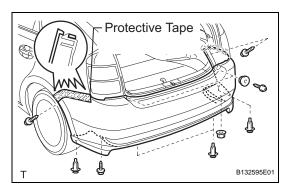
Do not apply excessive force to the spoiler. Apply steady pressure with your thumbs.

10. INSTALL REAR SIDE SPOILER RH

HINT:

Use the same procedures for the LH side.





11. REMOVE REAR BUMPER COVER

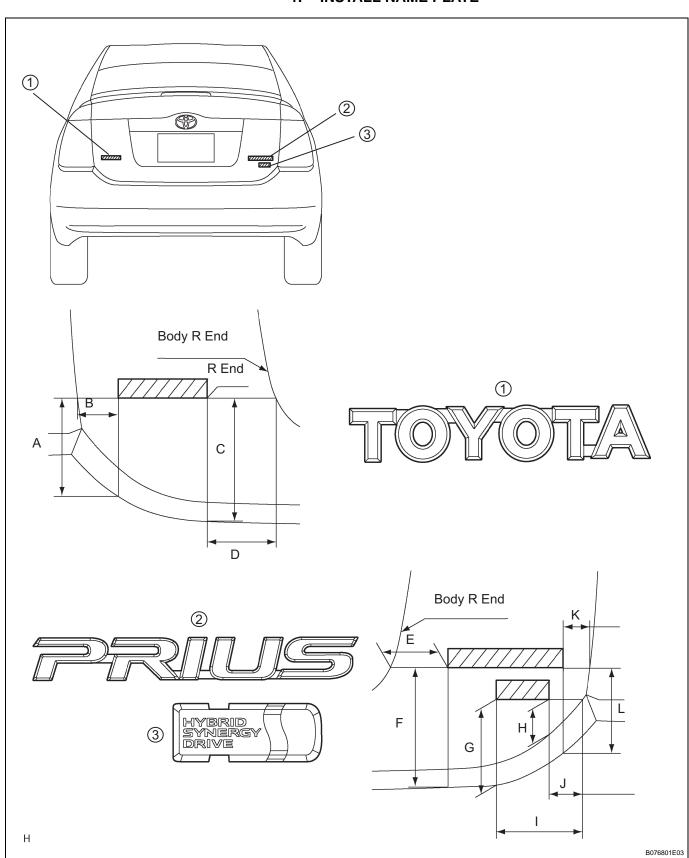
- (a) Put protective tape under the quarter panel.
- (b) Attach the 12 claws to install the bumper cover.
- (c) Install the 4 clips, 5 screws, nut and 2 stoppers.



NAME PLATE

REPLACEMENT

1. INSTALL NAME PLATE

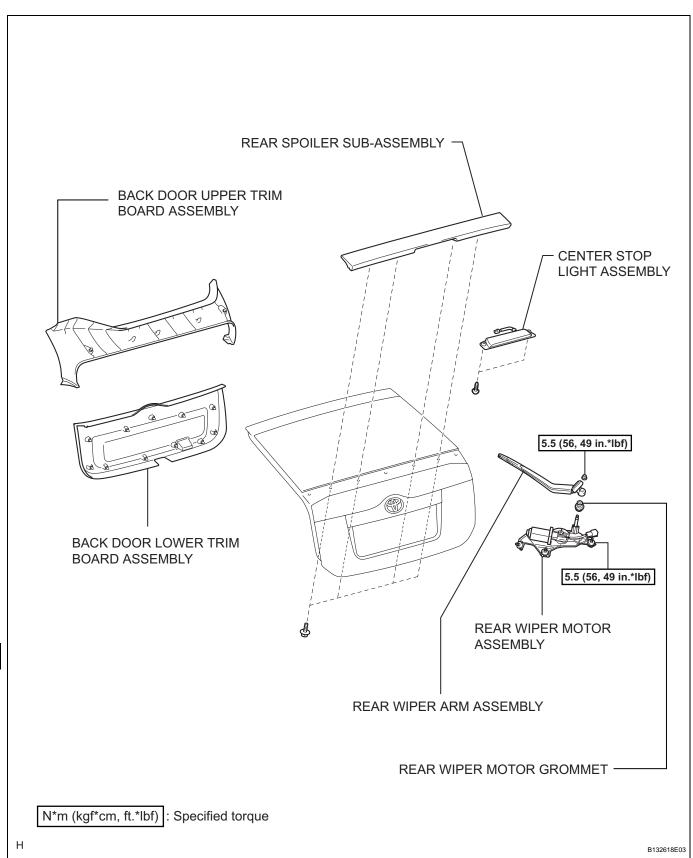


Standard measurement

Area	Specified Condition	Area	Specified Condition
Α	74.1 mm (2.917 in.)	G	66.2 mm (2.606 in.)
В	48.6 mm (1.913 in.)	н	32.0 mm (1.620 in.)
С	114.0 mm (4.488 in.)	1	99.6 mm (3.921 in.)
D	89.1 mm (3.508 in.)	J	36.2 mm (1.425 in.)
E	61.0 mm (2.402 in.)	K	36.9 mm (1.453 in.)
F	115.1 mm (4.531 in.)	L	64.5 mm (2.540 in.)



REAR SPOILER



1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to prevent airbag and seat belt pretensioner activation.

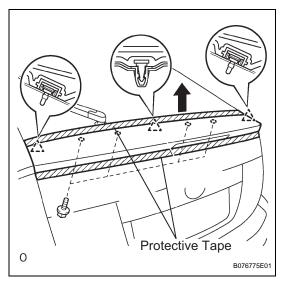
- 2. REMOVE REAR WIPER ARM ASSEMBLY (See page WW-22)
- 3. REMOVE BACK DOOR LOWER TRIM BOARD ASSEMBLY (See page ED-43)
- 4. REMOVE BACK DOOR UPPER TRIM BOARD ASSEMBLY (See page ED-44)
- 5. REMOVE REAR WIPER MOTOR ASSEMBLY (See page WW-22)



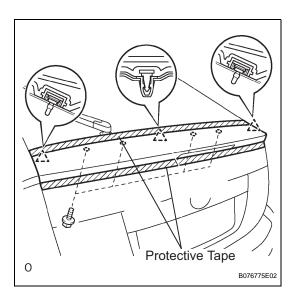
- (a) Put protective tape under the rear spoiler.
- (b) Remove the 4 bolts.
- (c) Using a screwdriver, detach the 3 clips and remove the rear spoiler. HINT:

Tape the screwdriver tip before use.

- (d) Disconnect the center stop light connector.
- 7. REMOVE CENTER STOP LIGHT ASSEMBLY (See page LI-94)



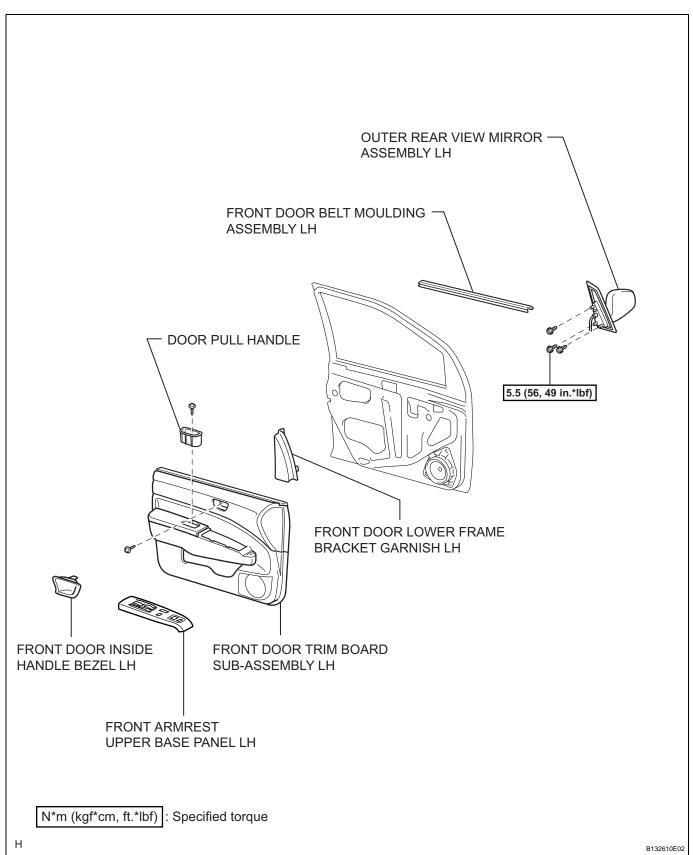




- 1. INSTALL CENTER STOP LIGHT ASSEMBLY (See page LI-94)
- 2. INSTALL REAR SPOILER SUB-ASSEMBLY
 - (a) Put protective tape under the rear spoiler.
 - (b) Connect the center stop light connector.
 - (c) Attach the 3 clips to install the rear spoiler.
 - (d) Install the 4 bolts.
- INSTALL REAR WIPER MOTOR ASSEMBLY (See page WW-22)
- 4. INSTALL BACK DOOR UPPER TRIM BOARD ASSEMBLY (See page ED-48)
- 5. INSTALL BACK DOOR LOWER TRIM BOARD ASSEMBLY (See page ED-48)
- 6. INSTALL REAR WIPER ARM ASSEMBLY (See page WW-23)
- 7. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL
- 8. PERFORM INITIALIZATION
 - (a) Perform initialization (see page IN-32). **NOTICE**:

Certain systems need to be initialized after disconnecting and reconnecting the cable from the negative (-) battery terminal.

FRONT DOOR BELT MOULDING



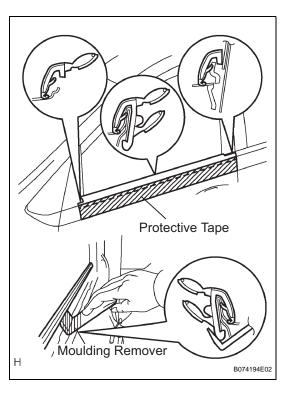
HINT:

- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.
- 1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to prevent airbag and seat belt pretensioner activation.

- 2. REMOVE FRONT DOOR LOWER FRAME BRACKET GARNISH LH (See page ED-11)
- 3. REMOVE FRONT DOOR INSIDE HANDLE BEZEL LH (See page ED-11)
- 4. REMOVE DOOR PULL HANDLE (See page ED-11)
- 5. REMOVE FRONT ARMREST UPPER BASE PANEL LH (See page ED-11)
- 6. REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH (See page ED-12)
- 7. REMOVE OUTER REAR VIEW MIRROR ASSEMBLY LH (See page MI-9)
- 8. REMOVE FRONT DOOR BELT MOULDING ASSEMBLY LH
 - (a) Put protective tape under the moulding.
 - (b) Using a moulding remover, detach the claws to remove the moulding as shown in the illustration. HINT:

Tape the remover tip before use.





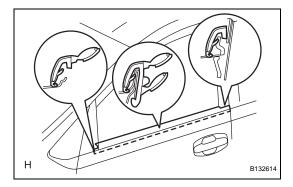
HINT:

- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.

1. INSTALL FRONT DOOR BELT MOULDING ASSEMBLY LH

- (a) Attach the claws to install the moulding. HINT:
 - Confirm that the moulding is firmly installed.
- 2. INSTALL OUTER REAR VIEW MIRROR ASSEMBLY LH (See page MI-13)
- 3. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH (See page ED-21)
- 4. INSTALL FRONT ARMREST UPPER BASE PANEL LH (See page ED-21)
- 5. INSTALL DOOR PULL HANDLE (See page ED-22)
- 6. INSTALL FRONT DOOR INSIDE HANDLE BEZEL LH (See page ED-22)
- 7. INSTALL FRONT DOOR LOWER FRAME BRACKET GARNISH LH (See page ED-22)
- 8. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL
- 9. PERFORM INITIALIZATION
 - (a) Perform initialization (see page IN-32). **NOTICE:**

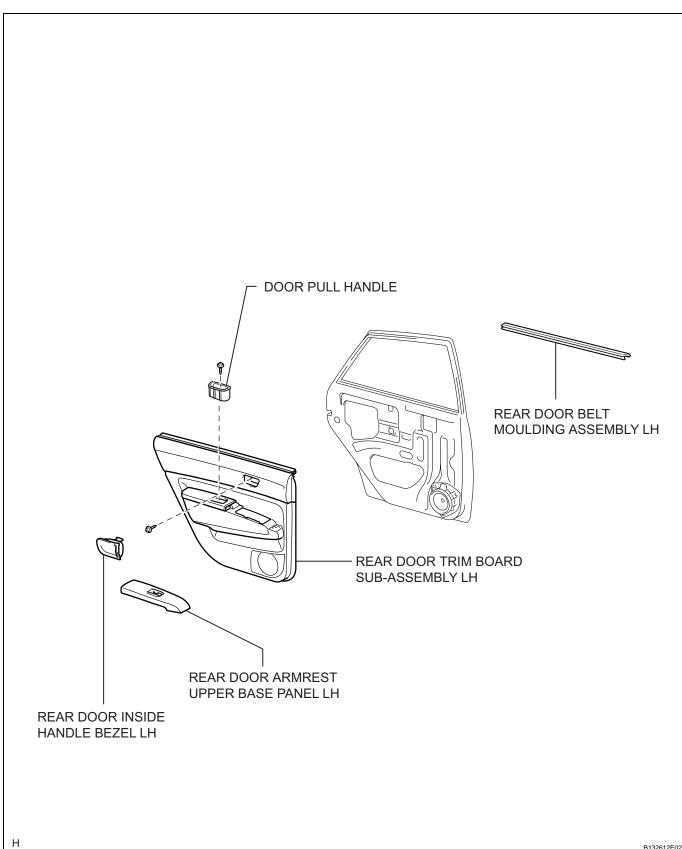
Certain systems need to be initialized after disconnecting and reconnecting the cable from the negative (-) battery terminal.





REAR DOOR BELT MOULDING

COMPONENTS



B132612E02

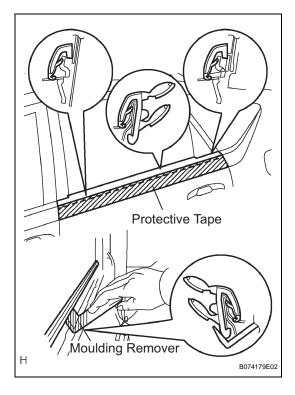
HINT:

- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.
- 1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL CAUTION:

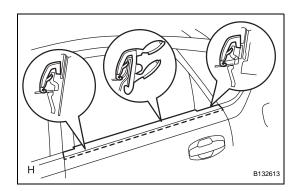
Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to prevent airbag and seat belt pretensioner activation.

- 2. REMOVE REAR DOOR INSIDE HANDLE BEZEL LH (See page ED-28)
- 3. REMOVE DOOR PULL HANDLE (See page ED-28)
- 4. REMOVE REAR DOOR ARMREST UPPER BASE PANEL LH (See page ED-28)
- 5. REMOVE REAR DOOR TRIM BOARD SUB-ASSEMBLY LH (See page ED-28)
- 6. REMOVE REAR DOOR BELT MOULDING ASSEMBLY LH
 - (a) Put protective tape under the moulding.
 - (b) Using a moulding remover, detach the claws to remove the moulding as shown in the illustration. HINT:

Tape the remover tip before use.





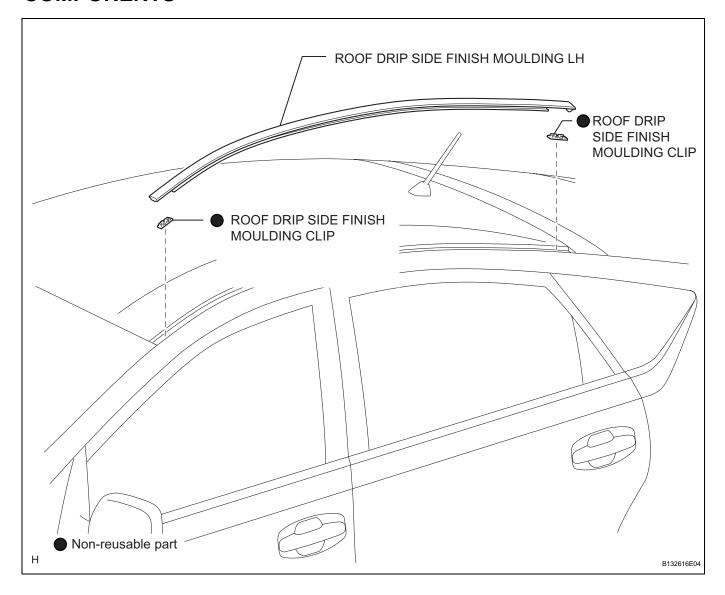


HINT:

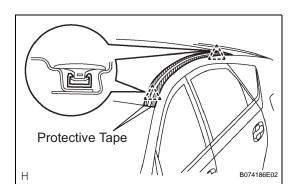
- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.
- 1. INSTALL REAR DOOR BELT MOULDING ASSEMBLY LH
 - (a) Attach the claws to install the moulding.HINT:Confirm that the moulding is firmly installed.
- 2. INSTALL REAR DOOR TRIM BOARD SUB-ASSEMBLY LH (See page ED-37)
- 3. INSTALL REAR DOOR ARMREST UPPER BASE PANEL LH (See page ED-37)
- 4. INSTALL DOOR PULL HANDLE (See page ED-37)
- INSTALL REAR DOOR INSIDE HANDLE BEZEL LH (See page ED-37)
- 6. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL
- 7. PERFORM INITIALIZATION
 - (a) Perform initialization (see page IN-32). **NOTICE:**

Certain systems need to be initialized after disconnecting and reconnecting the cable from the negative (-) battery terminal.

ROOF DRIP SIDE FINISH MOULDING







HINT:

- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.

1. REMOVE ROOF DRIP SIDE FINISH MOULDING LH

- (a) Put protective tape around the edges of the moulding.
- (b) Using a moulding remover, detach the moulding's front and rear end 2 clips and remove the moulding. NOTICE:
 - Do not remove the clips from the vehicle body.
 - If the clips are damaged or removed accidentally, replace them.

HINT:

- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.
- When replacing the clip, heat the vehicle body and clip using a heat light.

Standard heating temperature

Item	Specified Condition
Vehicle body	40 to 60°C (104 to 140°F)
Clip	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the clip and vehicle body excessively.

1. REPLACE ROOF DRIP SIDE FINISH MOULDING CLIP HINT:

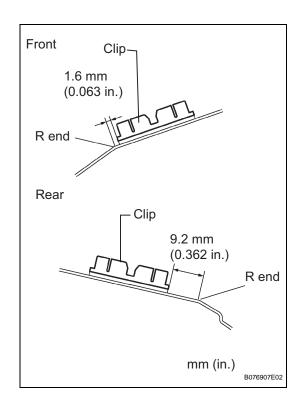
Use the procedures below to replace damaged or accidentally removed clips. If this step is not necessary, go to the next step.

NOTICE:

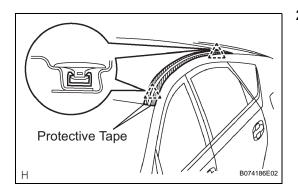
After press-fitting the clips, wait 30 minutes or more before installing the moulding.

HINT:

- Minimum hardening time: 30 minutes
- Time needed for complete hardening: 24 hours
- (a) Remove the double-sided tape that remains on the surfaces of the moulding and vehicle body, and then clean the surface with white gasoline.
- (b) Using a heat light, heat the clip installation surface of the vehicle body and installation part of the clips.
- (c) Install new clips to the positions shown in the illustration. Press-fit the clips by hand.



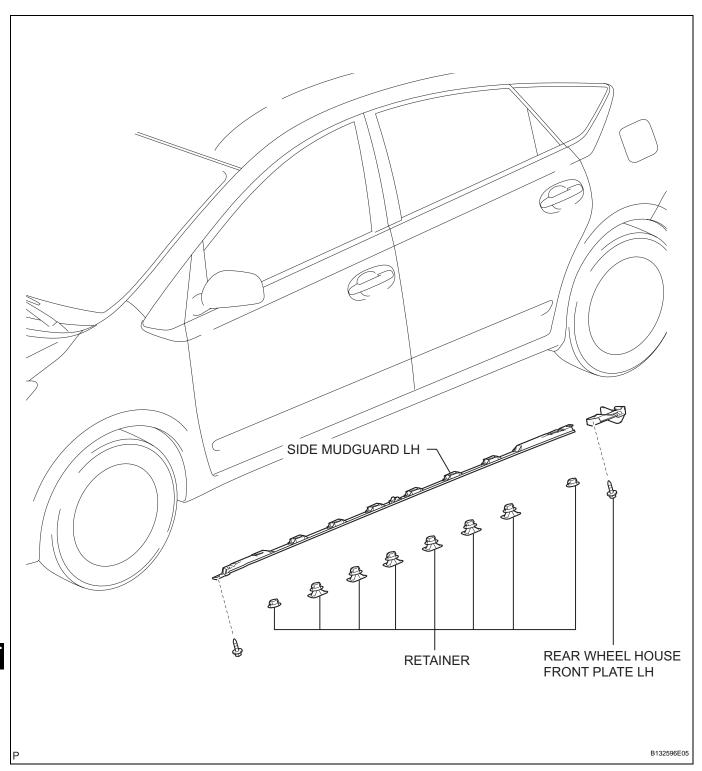




. INSTALL ROOF DRIP SIDE FINISH MOULDING LH

- (a) Put protective tape around the edges of the moulding.
- (b) Adjust the position of the moulding so that the front and rear ends attach to the vehicle's 2 clips, and install the moulding.
- (c) Remove the protective tape.

SIDE MUDGUARD



HINT:

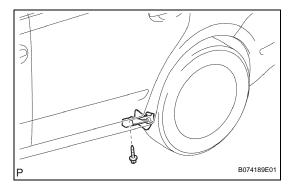
- Use the same procedures for the LH side and RH side.
- The procedures listed below are for the LH side.

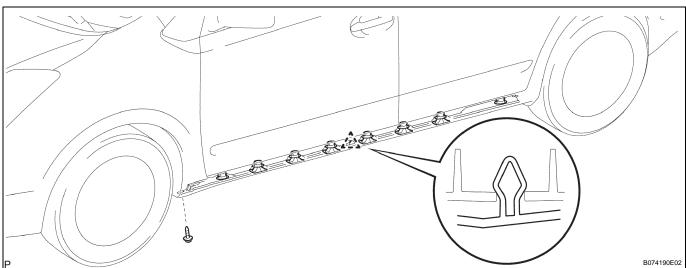


(a) Remove the screw and front plate.

2. REMOVE SIDE MUDGUARD LH

- (a) Remove the screw and 8 retainers.
- (b) Detach the clip and remove the mudguard.





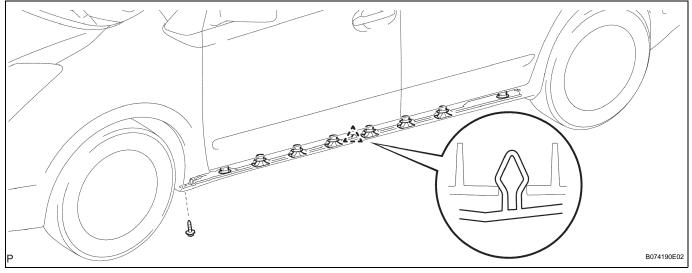


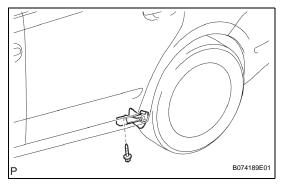
HINT:

- Use the same procedures for the LH side and RH side.
- The procedures listed below are for the LH side.

1. INSTALL SIDE MUDGUARD LH

- (a) Attach the clip to install the mudguard.
- (b) Install the screw and 8 retainers.

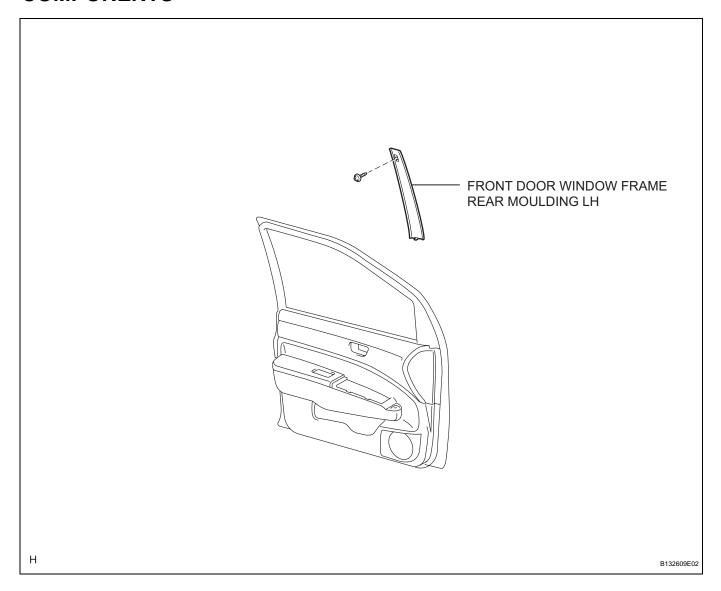




2. INSTALL REAR WHEEL HOUSE FRONT PLATE LH

(a) Install the front plate with the screw.

FRONT DOOR WINDOW FRAME MOULDING





HINT:

- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.
- When removing the moulding, heat the vehicle body and moulding using a heat light.

Standard heating temperature

Item	Specified Condition
Vehicle Body	40 to 60°C (104 to 140°F)
Moulding	20 to 30°C (68 to 86°F)

NOTICE:

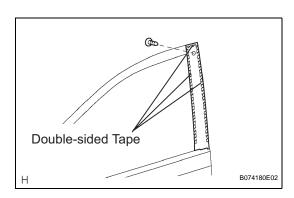
Do not heat the vehicle body and moulding excessively.

1. REMOVE FRONT DOOR WINDOW FRAME REAR MOULDING LH

- (a) Remove the screw.
- (b) Using a heat light, heat the moulding and vehicle body.
- (c) Cut the double-sided tape that holds the moulding to the vehicle body with a knife.

NOTICE:

- If reusing the moulding, take care not to damage the moulding.
- Be careful not to damage the vehicle body.
- (d) Remove the moulding.



HINT:

- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.
- When installing the moulding, heat the vehicle body and moulding using a heat light.

Standard heating temperature

Item	Specified Condition
Vehicle Body	40 to 60°C (104 to 140°F)
Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body and moulding excessively.

1. INSTALL FRONT DOOR WINDOW FRAME REAR MOULDING LH

- (a) Clean the vehicle body surface.
 - (1) Using a heat light, heat the vehicle body.
 - (2) Remove the double-sided tape from the vehicle body.
 - (3) Wipe off any tape adhesive residue with white gasoline.
- (b) If reusing the moulding:

Clean the moulding and install new double-sided tape.

- (1) Using a heat light, heat the moulding.
- (2) Remove the double-sided tape from the moulding.
- (3) Wipe off any tape adhesive residue with white gasoline.
- (4) Install new double-sided tape to the moulding.

NOTICE:

Install the double-sided tape exactly according to the specifications below. Standard measurement

Area	Specified Condition
Α	(1) 440.0 mm (17.323 in.) (2) 37.0 mm (1.457 in.)
В	5.0 mm (0.197 in.)
С	0.8 mm (0.032 in.)

- (c) Install the moulding.
 - Using a heat light, heat the vehicle body and moulding.
 - (2) Remove the peeling paper from the face of the moulding.

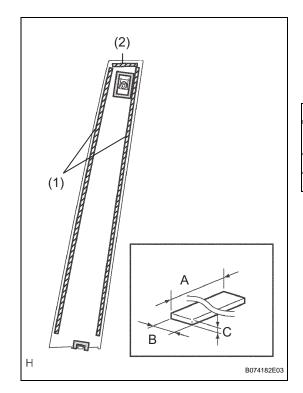
NOTICE:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.

(3) Install the moulding with the screw.

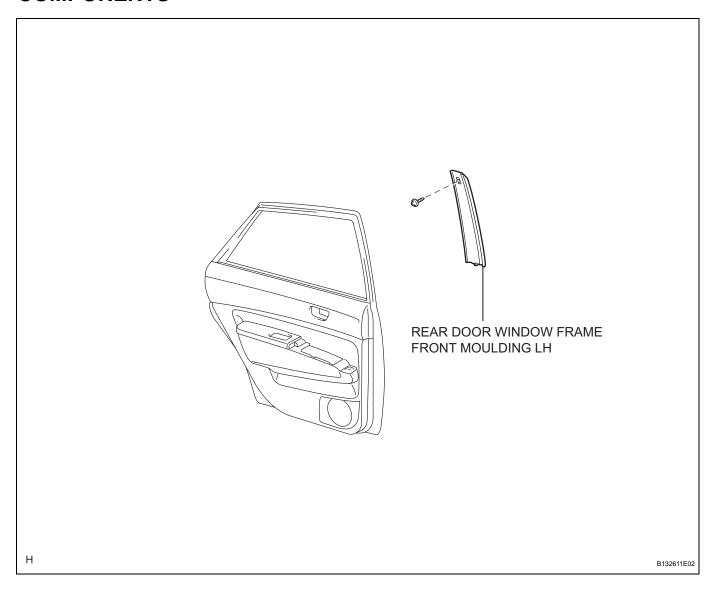
NOTICE:

Do not apply excessive force to the moulding. Apply steady pressure with your thumbs.





REAR DOOR WINDOW FRAME MOULDING





HINT:

- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.
- When removing the moulding, heat the vehicle body and moulding using a heat light.

Standard heating temperature

Item	Specified Condition
Vehicle Body	40 to 60°C (104 to 140°F)
Moulding	20 to 30°C (68 to 86°F)

NOTICE:

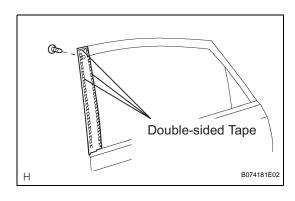
Do not heat the vehicle body and moulding excessively.

1. REMOVE REAR DOOR WINDOW FRAME FRONT MOULDING LH

- (a) Remove the screw.
- (b) Using a heat light, heat the moulding and vehicle body.
- (c) Cut the double-sided tape that holds the moulding to the vehicle body with a knife.

NOTICE:

- If reusing the moulding, take care not to damage the moulding.
- Be careful not to damage the vehicle body.
- (d) Remove the moulding.





HINT:

- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.
- When installing the moulding, heat the vehicle body and moulding using a heat light.

Standard heating temperature

Item	Specified Condition
Vehicle Body	40 to 60°C (104 to 140°F)
Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the vehicle body and moulding excessively.

1. INSTALL REAR DOOR WINDOW FRAME FRONT MOULDING LH

- (a) Clean the vehicle body surface.
 - (1) Using a heat light, heat the vehicle body.
 - (2) Remove the double-sided tape from the vehicle body.
 - (3) Wipe off any tape adhesive residue with white gasoline.
- (b) If reusing the moulding:

Clean the moulding and install new double-sided tape.

- (1) Using a heat light, heat the moulding.
- (2) Remove the double-sided tape from the moulding.
- (3) Wipe off any tape adhesive residue with white gasoline.
- (4) Install new double-sided tape to the moulding. **NOTICE:**

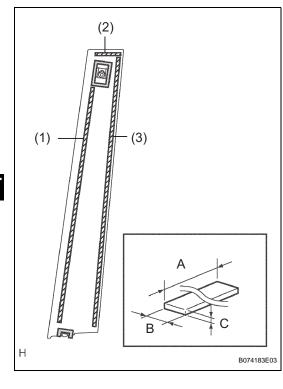
Install the double-sided tape exactly according to the specifications below. Standard measurement

Area	Specified Condition
A	(1) 360.0 mm (14.173 in.) (2) 37.0 mm (1.457 in.) (3) 440.0 mm (17.322 in.)
В	5.0 mm (0.197 in.)
С	(1) 1.2 mm (0.047 in.) (2) 0.8 mm (0.032 in.) (3) 0.8 mm (0.032 in.)

- (c) Install the moulding.
 - (1) Using a heat light, heat the vehicle body and moulding.
 - (2) Remove the peeling paper from the face of the moulding.

NOTICE:

After removing the peeling paper, keep the exposed adhesive free from foreign matter.



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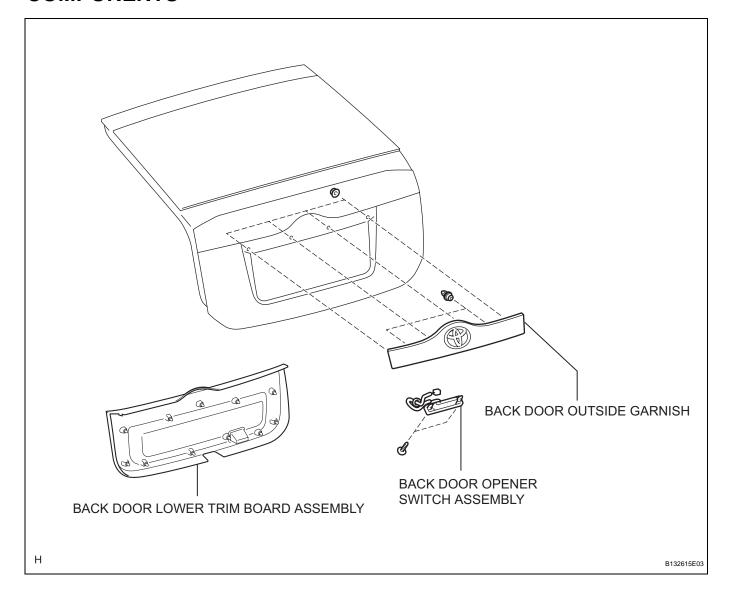
(3) Install the moulding with the screw.

NOTICE:

Do not apply excessive force to the moulding. Apply steady pressure with your thumbs.



BACK DOOR OUTSIDE GARNISH



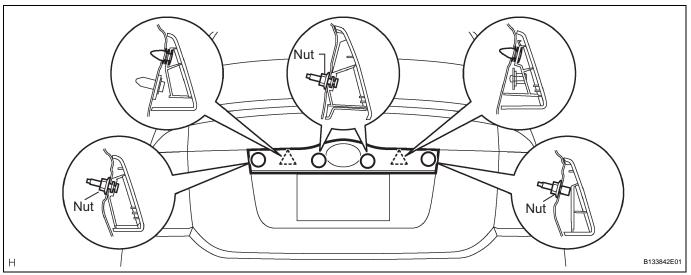


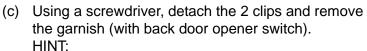
1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to prevent airbag and seat belt pretensioner activation.

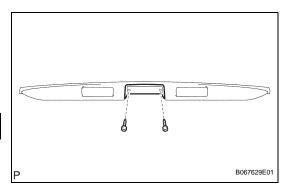
- 2. REMOVE BACK DOOR LOWER TRIM BOARD ASSEMBLY (See page ED-48)
- 3. REMOVE BACK DOOR OUTSIDE GARNISH
 - (a) Disconnect the back door opener switch connector.
 - (b) Remove the 4 nuts.



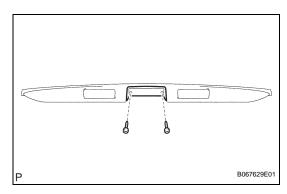


Tape the screwdriver tip before use.

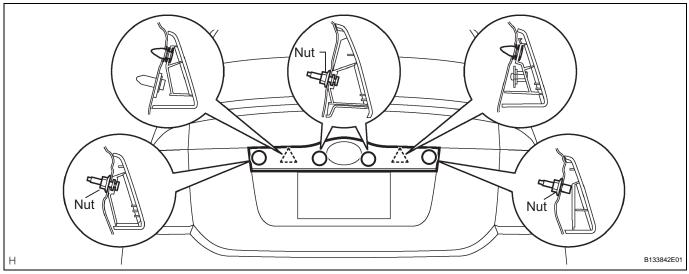
(d) Remove the 2 screws and back door opener switch from the garnish.



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- 1. INSTALL BACK DOOR OUTSIDE GARNISH
 - (a) Install the back door opener switch to the garnish with the 2 screws.
 - (b) Attach the 2 clips to install the garnish.



- (c) Install the 4 nuts.
- (d) Connect the back door opener switch connector.
- 2. INSTALL BACK DOOR LOWER TRIM BOARD ASSEMBLY (See page ED-48)
- 3. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL
- 4. PERFORM INITIALIZATION
 - (a) Perform initialization (see page IN-32).

NOTICE:

Certain systems need to be initialized after disconnecting and reconnecting the cable from the negative (-) battery terminal.

