

### RX400h



### New Technology

### Model Outline **Performance**

• Power Train - 3MZ-FE engine

> 3.3-liter, 24-valve, DOHC, w/VVT-i gasoline engine 155 kW @ 5,600 rpm 288 N⋅m @ 4,400 rpm



#### Model Outline

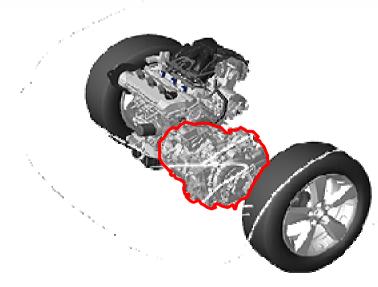
### Performance

- Power Train
  - MG1 / MG2

#### [MG1]

Alternating current permanent magnet synchronous type motor

Max. System Voltage: AC 650V Max. Output: 109 kW @ 13,000 rpm Max. Torque: 80 N m @ 0 ~ 13,000 rpm





#### Model Outline

### Performance

- Power Train
  - MG1 / MG2

#### [MG2]

Alternating current permanent magnet synchronous type motor

Max. System Voltage: AC 650V Max. Output: 123 kW @ 4,500 rpm Max. Torque: 333 N·m @ 0 ~ 1,500 rpm



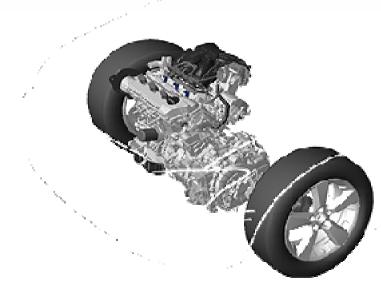
### Model Outline **Performance**

- Power Train
  - MGR (4WD model only)

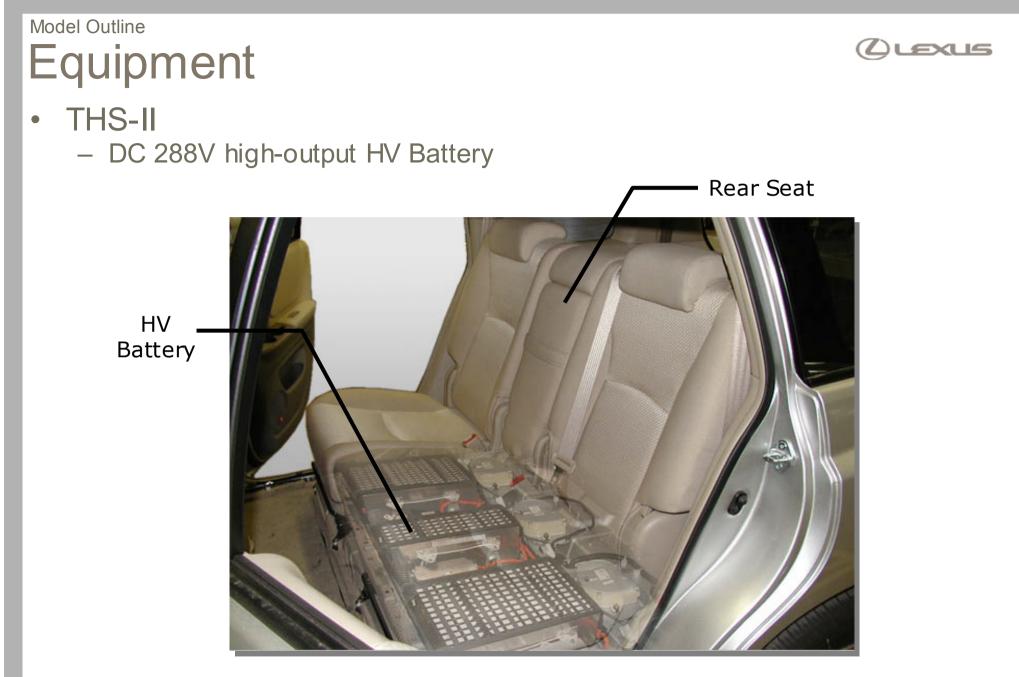
#### [MGR]

Alternating current permanent magnet synchronous type motor

Max. System Voltage: AC 650V Max. Output: 50 kW @ 4,610 ~ 5,120 rpm Max. Torque: 130 N·m @ 0 ~ 610 rpm



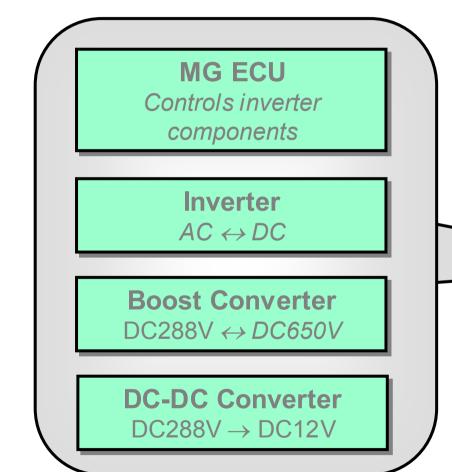




### Model Outline Equipment

• THS-II

- Inverter







# Model Outline Equipment

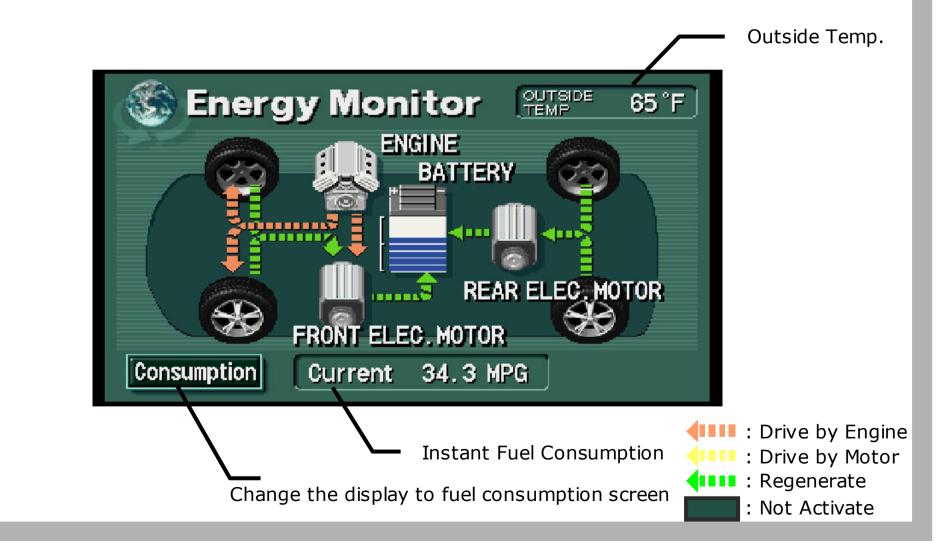


- Combination meter
  - Power meter : Indication of total of engine & motor output
  - Multi-information : Indication of cruise information, energy monitor, etc..



### Model Outline Equipment

- Multi display
  - New functions of multi display : Energy monitor

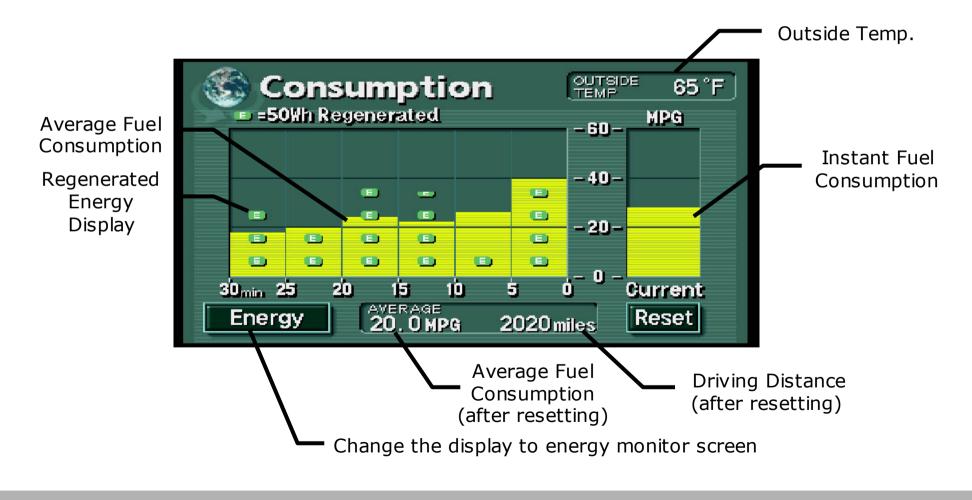


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#### Model Outline Equipment

- Multi display
  - New functions of multi display : Fuel consumption



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# Engine specifications

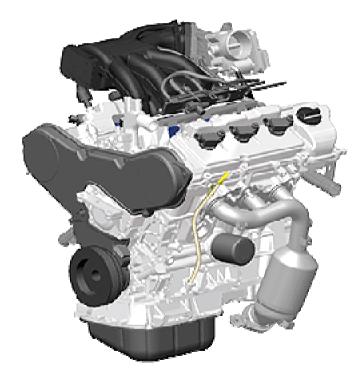
### Engine properties

#### Engine



### **Engine specifications**

- Outline
  - V6 (60-degree), 3.3-liter, 24-valve, DOHC, w/VVT-i gasoline engine



Basic construction and operation are same as 3MZ-FE on RX330

### Engine specifications

Item		3MZ-FE (RX400h)	3MZ-FE (RX330)	1MZ-FE (RX300)
Destination		-A, -W	-A	-W
No. of Cylinders and Arrangement		6-Cylinder, V-type	$\leftarrow$	<i>~</i>
Valve Mechanism		24-Valve DOHC, Gear/Belt Drive, VVT-i	$\leftarrow$	$\leftarrow$
Displacement	cm <sup>3</sup>	3311	$\leftarrow$	2995
Bore x stroke	mm	92.0 X 83.0	$\leftarrow$	87.5 X 83.0
Compression Ratio		10.8	$\leftarrow$	10.5
Max. Output		155 kW @ 5,600 rpm 208 HP @5,600 rpm	172 kW @ 5,600 rpm 230 HP @ 5,600 rpm	150 kW @ 5,600 rpm
Max. Torque		288 N·m @ 4,400 rpm	328 N·m @ 3,600 rpm	283 N·m @ 4,500 rpm

Engine

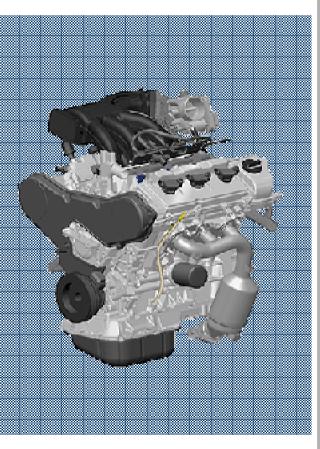


#### Engine

### Engine specifications

• Major Difference from 1MZ-FE (RX300)

- THS ECU controls the engine
- Cylinder bore diameter is increased
- Same piston for right and left bank.
- Intake valve timing is changed (retarded)
- ACIS is discontinued
- Intake air control system is discontinued
- Flat type knock sensor
- Drive belt is discontinued



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### THS – II

THS-II Overall THS-II Operation Motor / Generator Inverter assembly

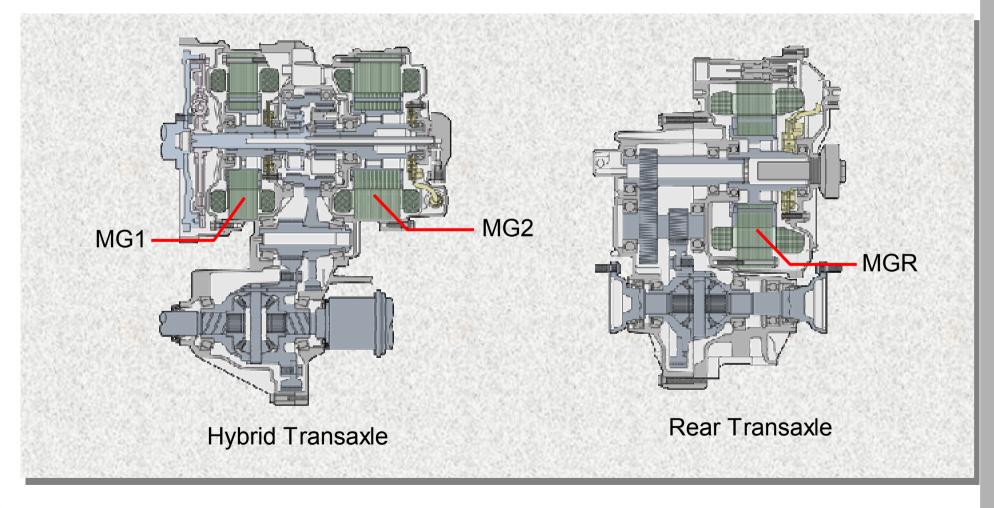


### THS-II Overall LEXUS Basic components of THS-II MG1 MGR Power Split Planetary Gear Unit Engine **HV Battery** Inverter MG2 Motor Speed Reduction Planetary Gear Unit 16

### THS-II MG (Motor Generator)



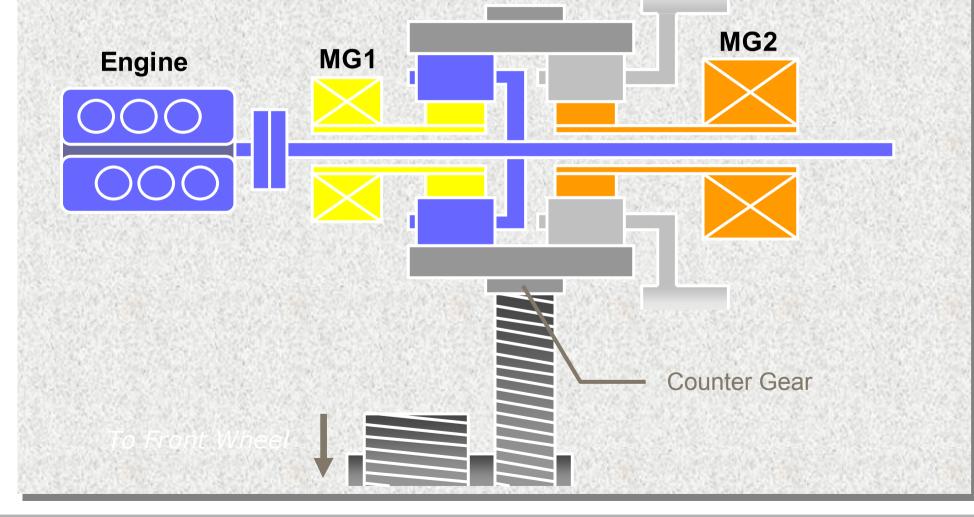
- MG1, MG2 and MGR
  - Alternating current permanent magnet synchronous motor



### overall



- Power-dividing mechanism
  - 2 Planetary Gears

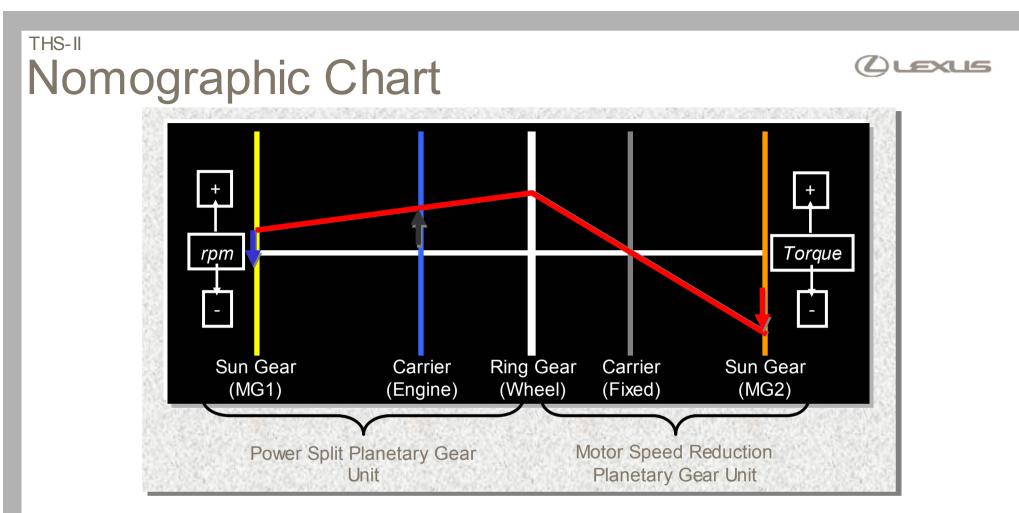


# MG (Motor Generator)



#### • Specifications

ltem	MG1	MG2	MGR
Туре	Permanent Magnet Motor	$\leftarrow$	$\leftarrow$
Function	Generator, Engine Starter	Drive Front Wheels, Generator	Drive Rear Wheels, Generator
System Voltage	Max. AC 650	$\leftarrow$	$\leftarrow$
Max. Output kW / rpm	109 / 13,000	123 / 4,500	50 / 4,610 ~ 5,120
Max. Torque N·m / rpm	80/0~13,000	335 / 0 ~ 1,500	130/0~610
Cooling System	Water-cooled	$\leftarrow$	Air-cooled



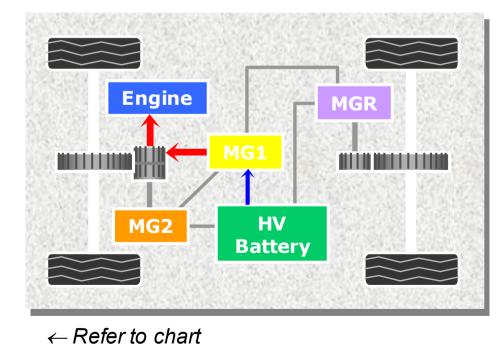
- Vertical lines show rpm and direction of rotation
- Spaces between vertical lines show gear ratios
- Arrows show torque direction (Red: Discharge / Blue: Charge)

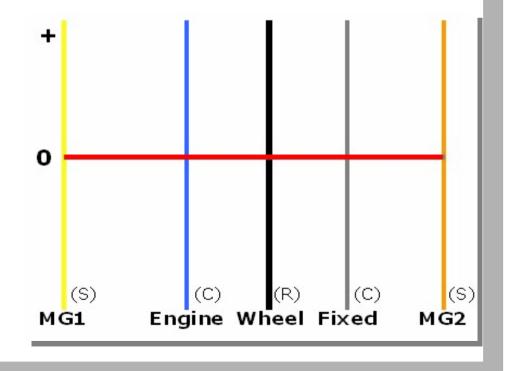
#### - MG1, MG2 Condition -



• Engine starting – MG1 starts engine





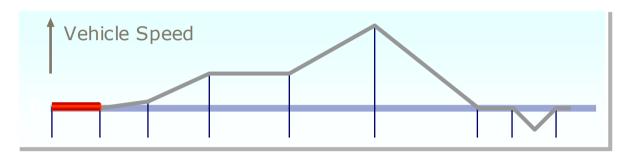


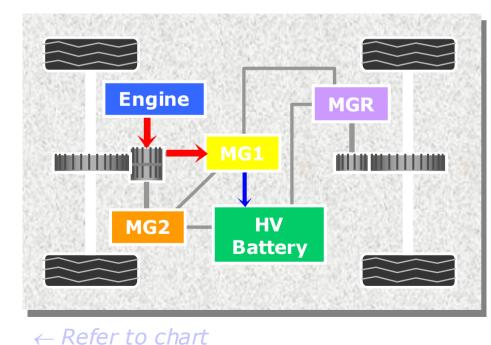
Clexus

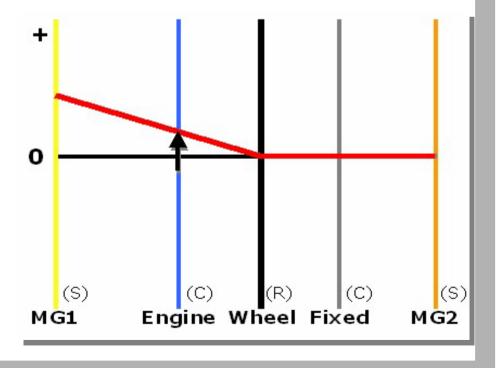


• Idling

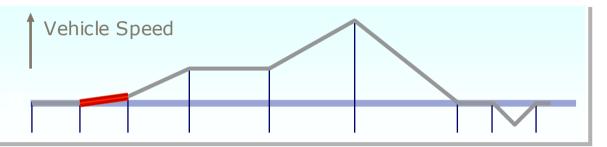
- Engine turns MG1 to charge HV battery

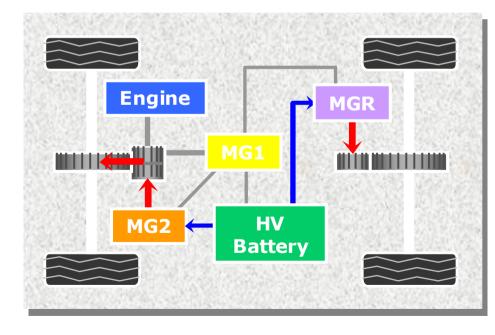


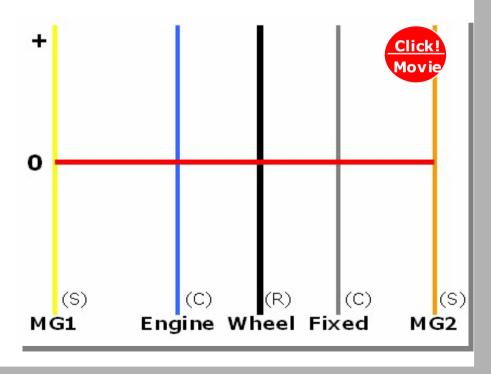




- Vehicle start-off
  - Driving with MG2 & MGR

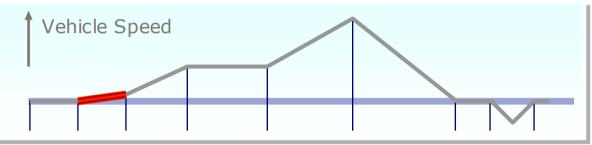




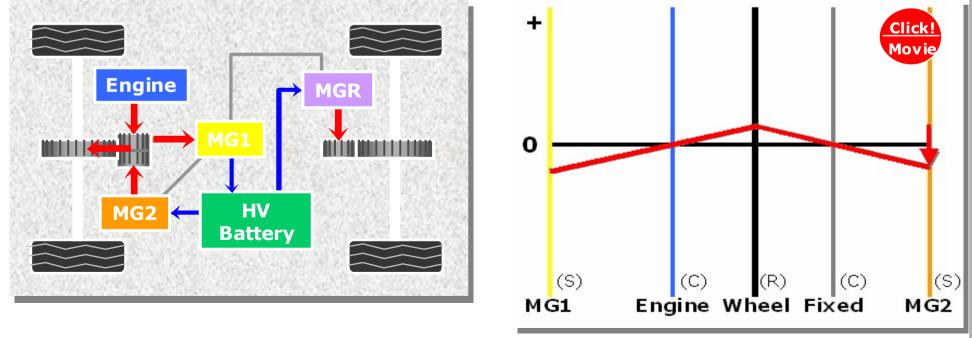


(C) LEXUS

- Vehicle start-off with engine
  - MG1 starts engine for increase of drive torque
  - Engine turns MG1 to charge HV battery



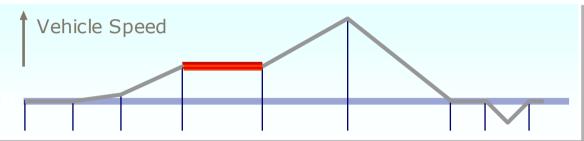
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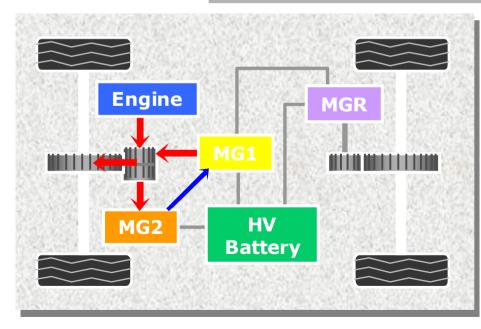


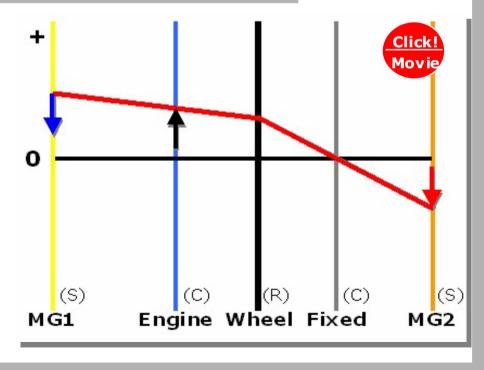
#### THS-II CLEXUS **THS-II** Operation During slight acceleration with engine - Engine drives wheel and MG1 - Generated electricity is supplied to MG2 Vehicle Speed + Click Movie Engine MGR 0 HV MG2 **Battery** (C) (R) (S) (C) (S) MG1 Engine Wheel Fixed MG2 25



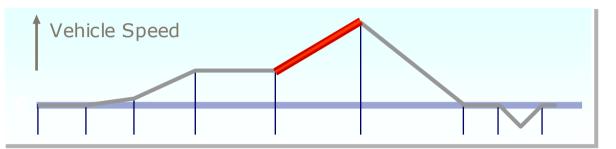
- During low load & constant-speed cruising
  - Engine drives wheel and MG2
  - MG1 is turned to keep an optimum gear ratio

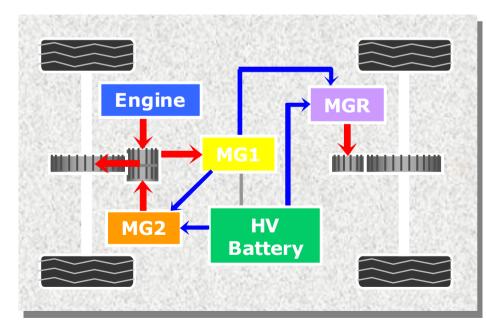


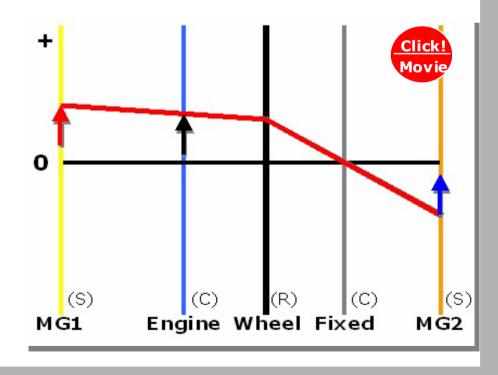




- During full throttle acceleration
  - HV battery supplies electricity to MG2 and MGR



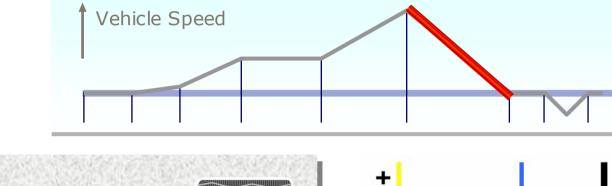


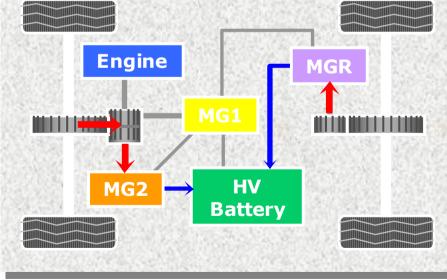


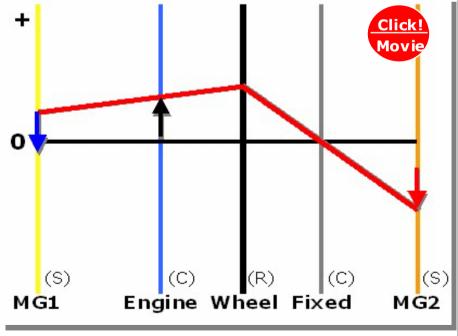
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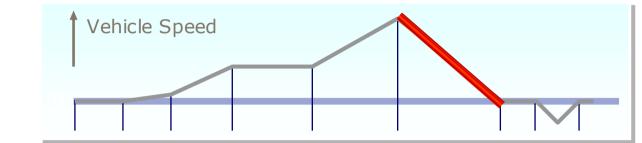
Deceleration in D range
 MG2 & MGR charge HV battery

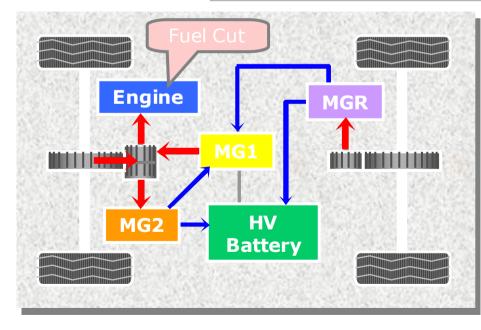


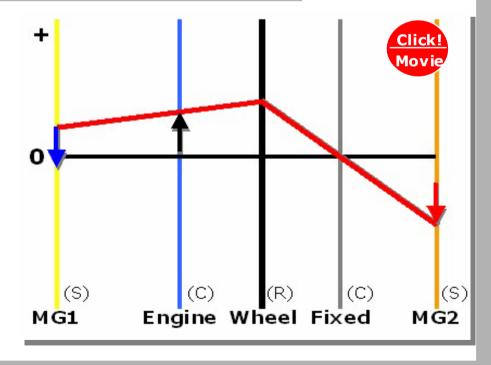




- Deceleration in B range
  - MG1 drives the engine
  - The motive force of MG1 is used for engine brake



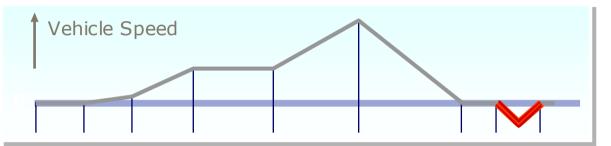


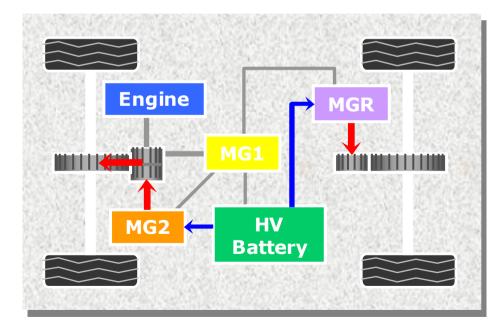


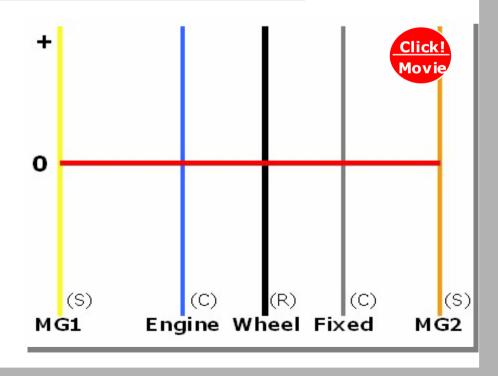
CLEXUS

Driving in reverse

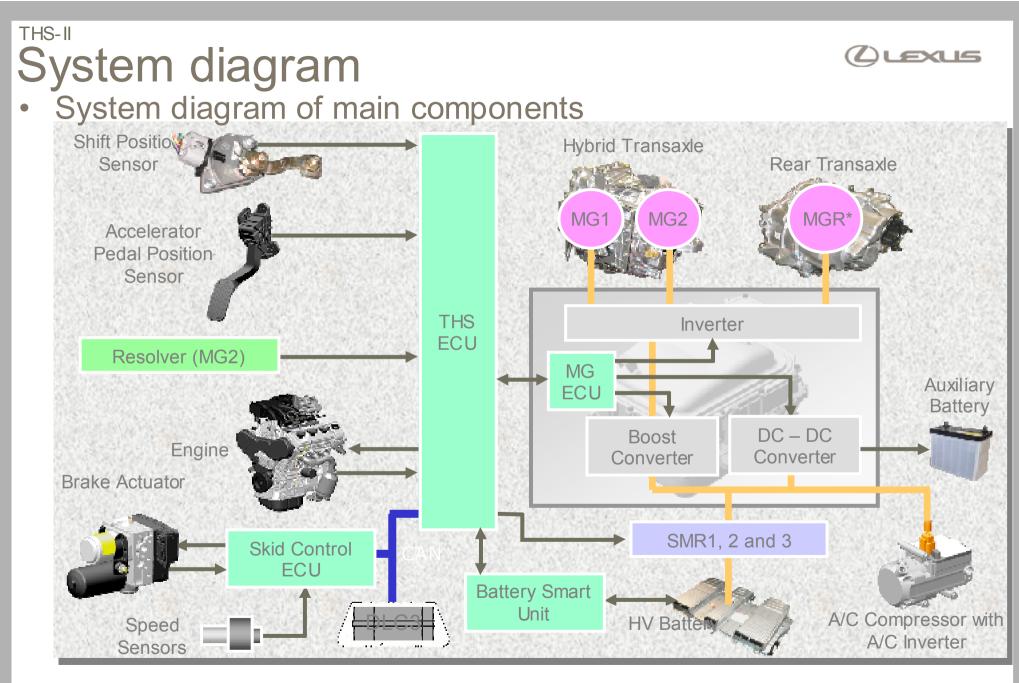
 MG2 & MGR are reversing





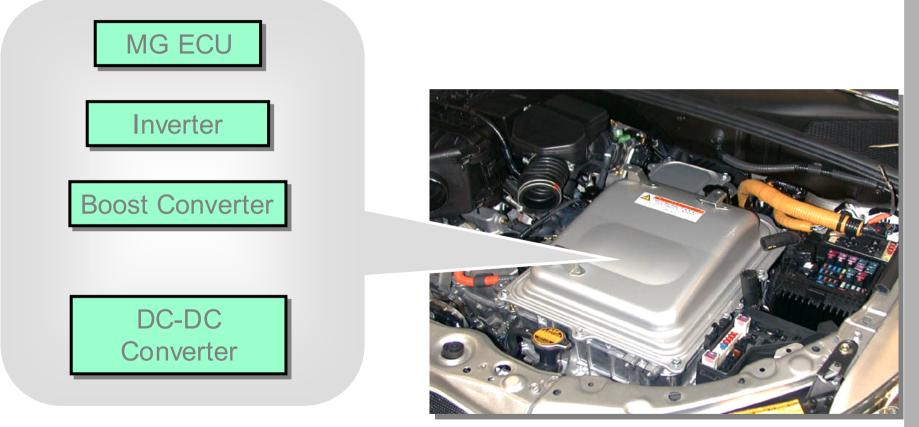


(C) LEXUS

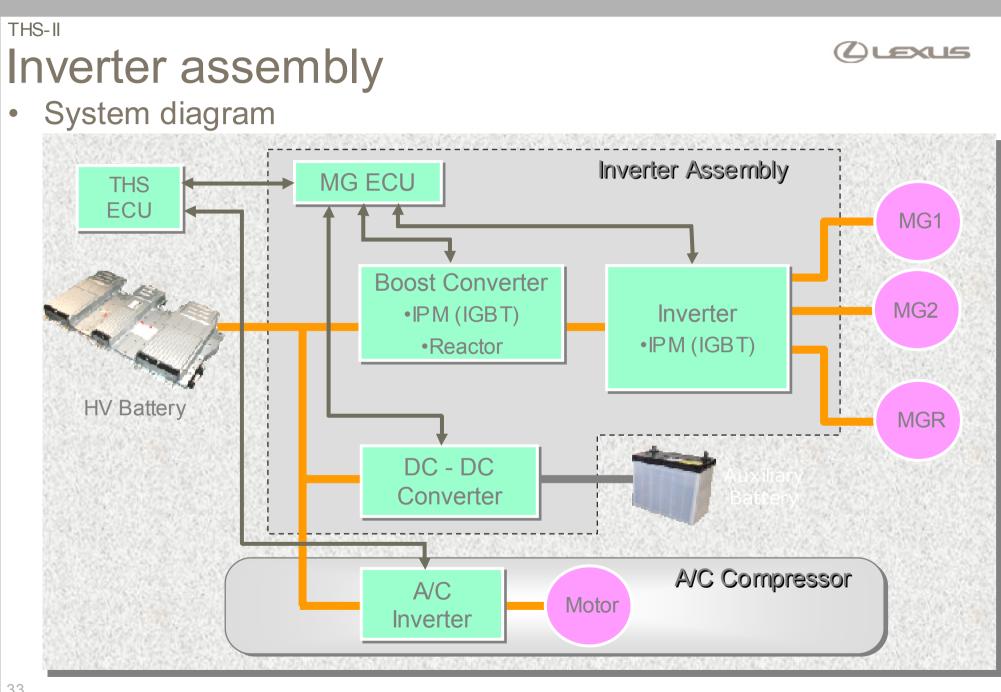


#### THS-II Inverter assembly

- General
  - 4 components



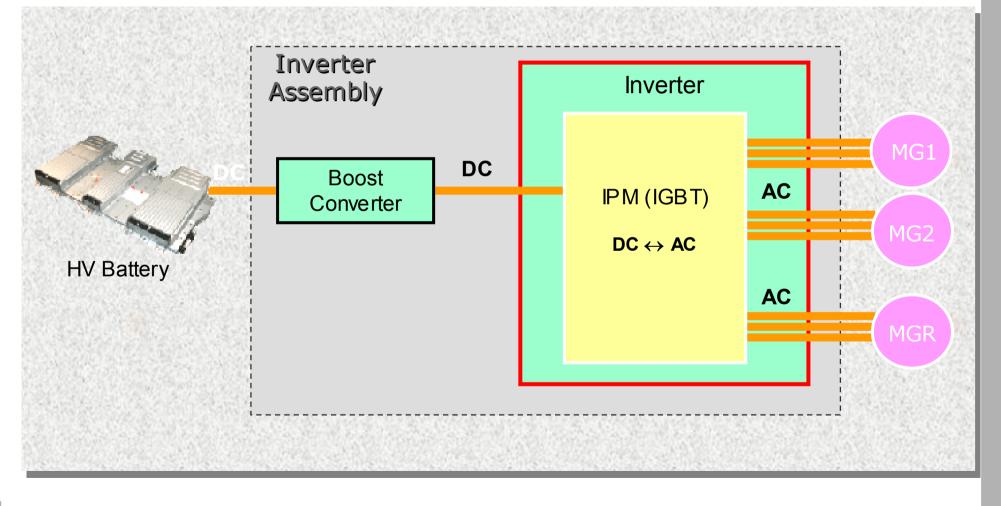
**Inverter assembly** 



#### THS-II Inverter assembly



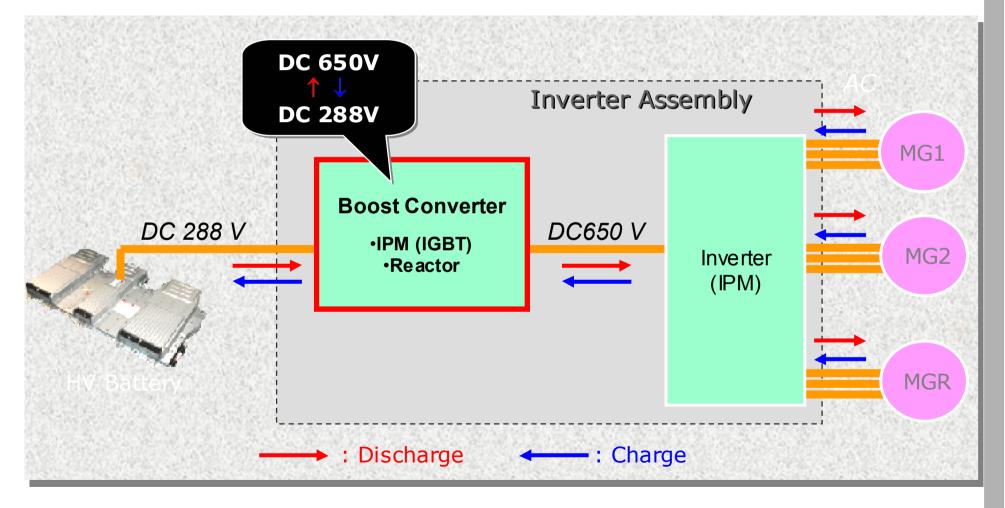
- Inverter
  - Converts DC  $\leftrightarrow$  AC

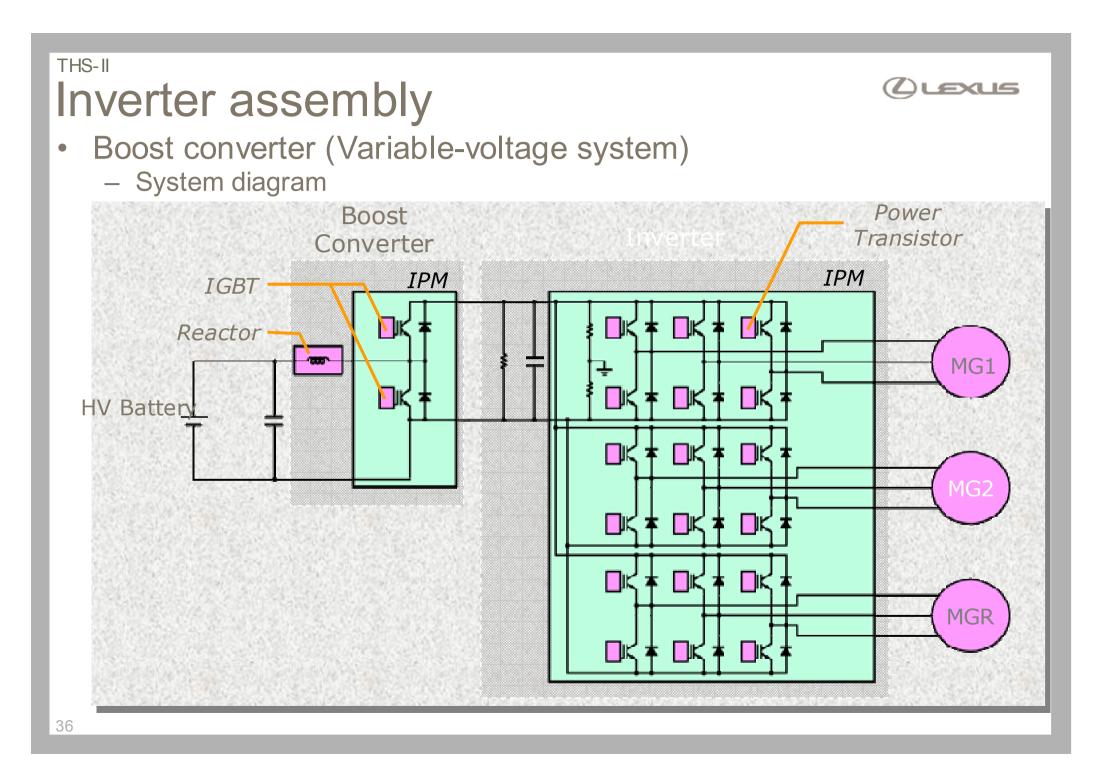


#### THS-II Inverter assembly



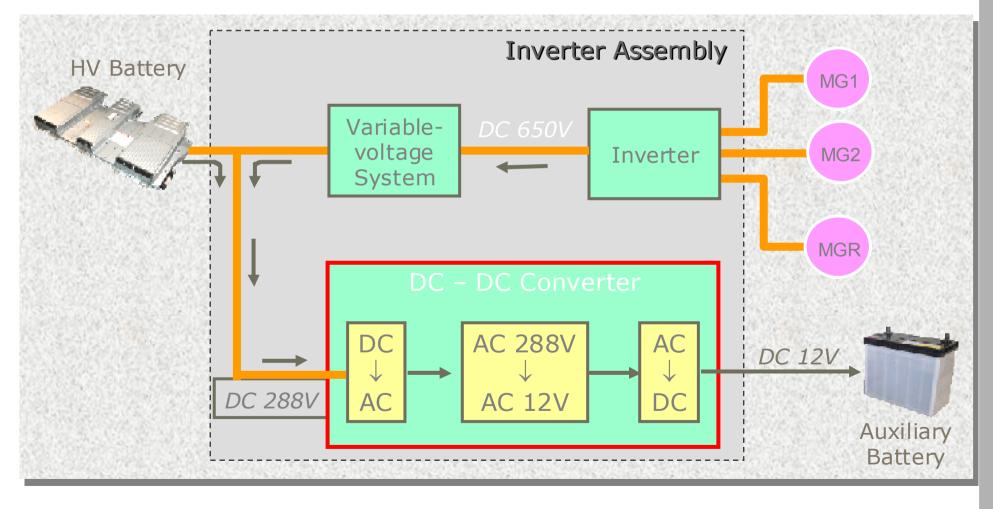
- Boost converter (Variable-voltage system)
  - converts DC 288V  $\leftrightarrow$  DC 650V





#### THS-II Inverter assembly

- DC DC converter
  - Converts DC 288V  $\rightarrow$  DC 12V

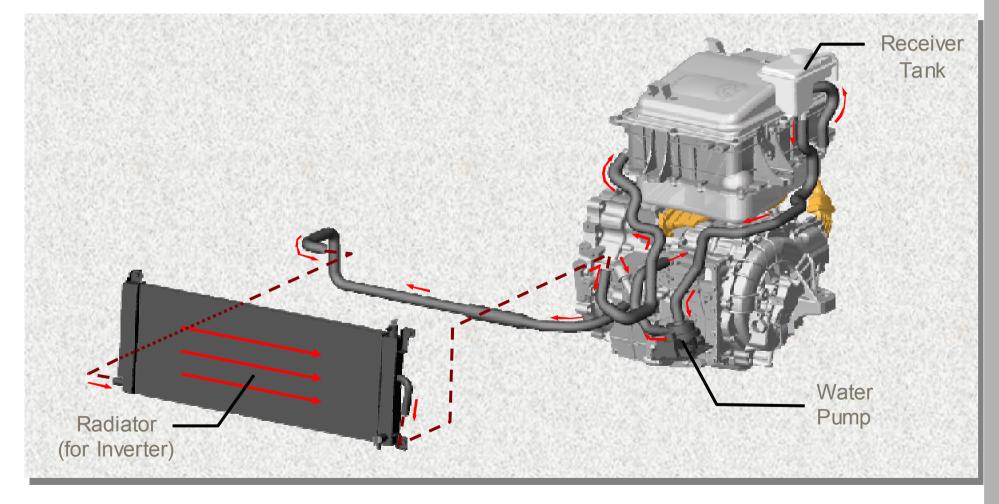


CLEXUS

### THS-II Inverter assembly



- Cooling
  - Separate cooling system from engine



## HV battery



- General
  - Power supply





For MG1,MG2 and MGR etc.

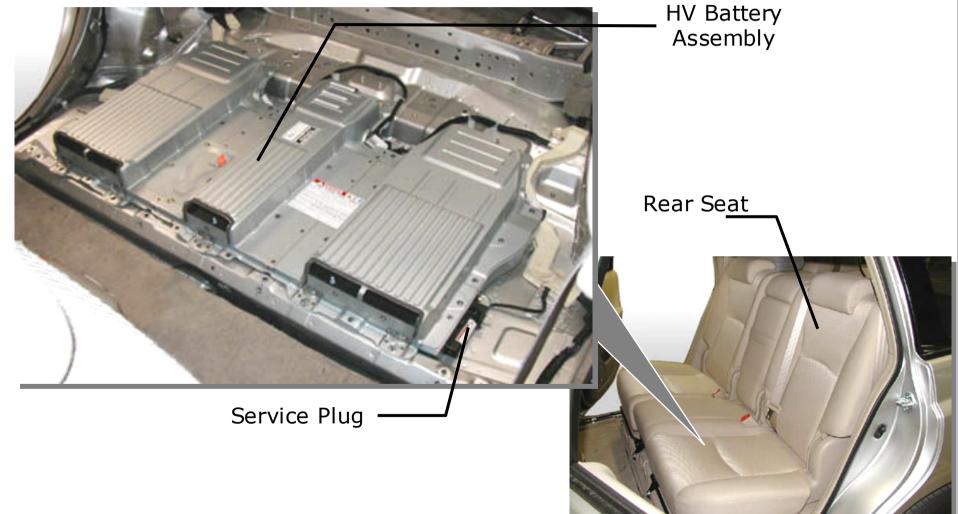


#### **Auxiliary Battery**

For headlight, audio, all ECUs, etc. (when the READY OFF)

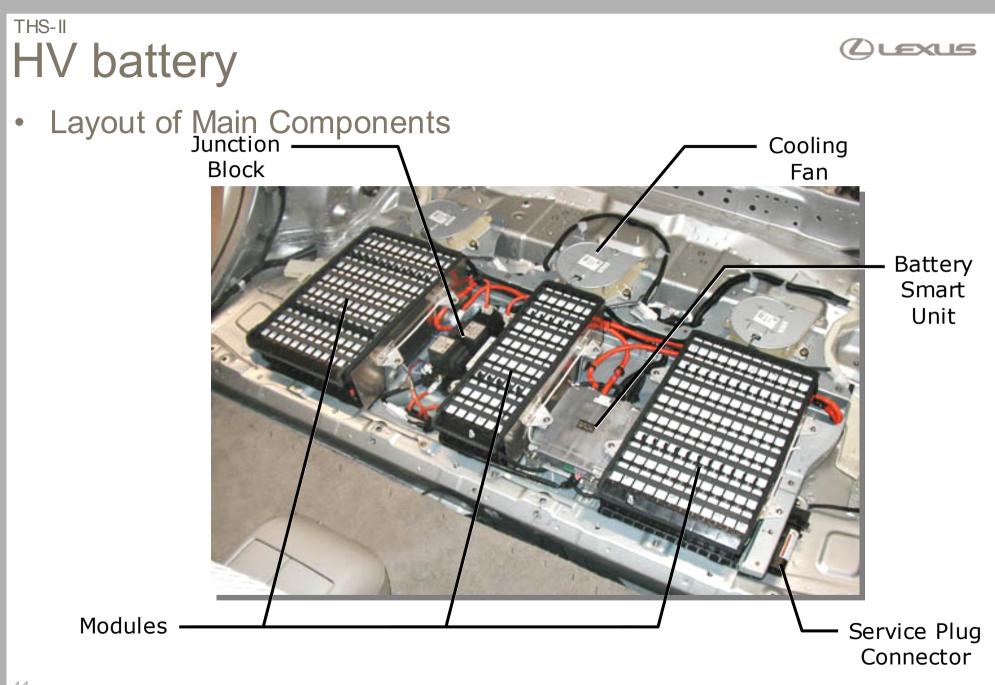
# HV battery

- General
  - Located under the rear seat

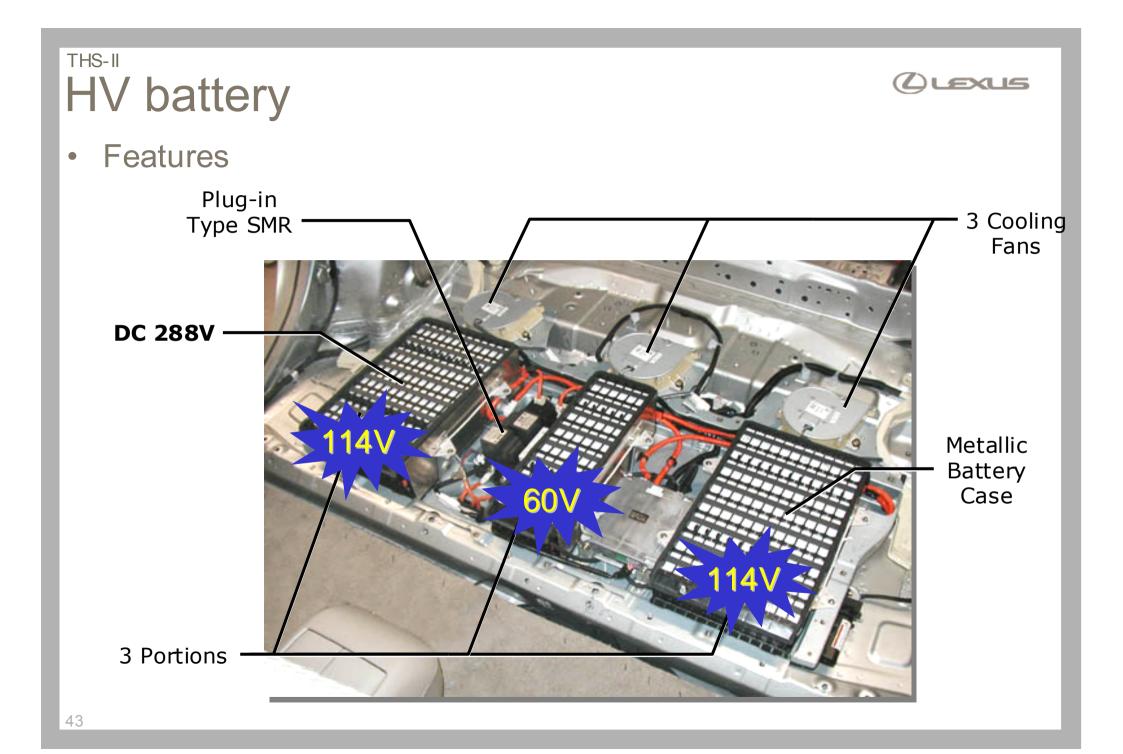


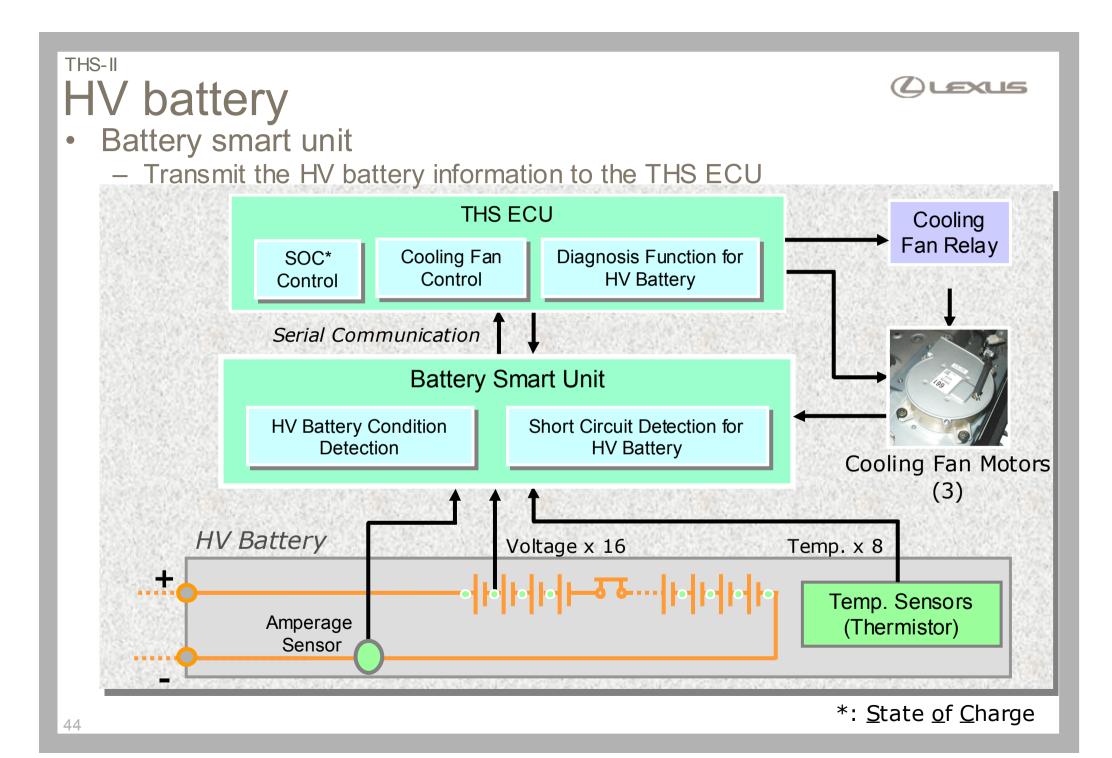
Clexus

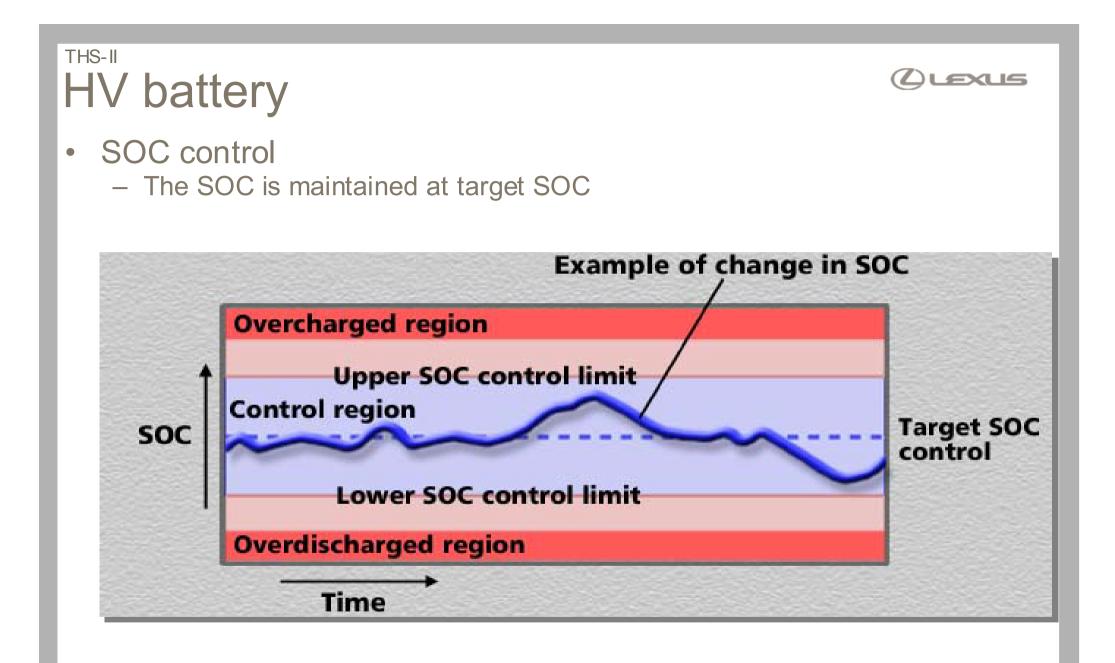
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### THS-II HV battery Layout of Main Components – Junction block SMR1 Amperage Sensor SMR2 SMR3 Resistor 42



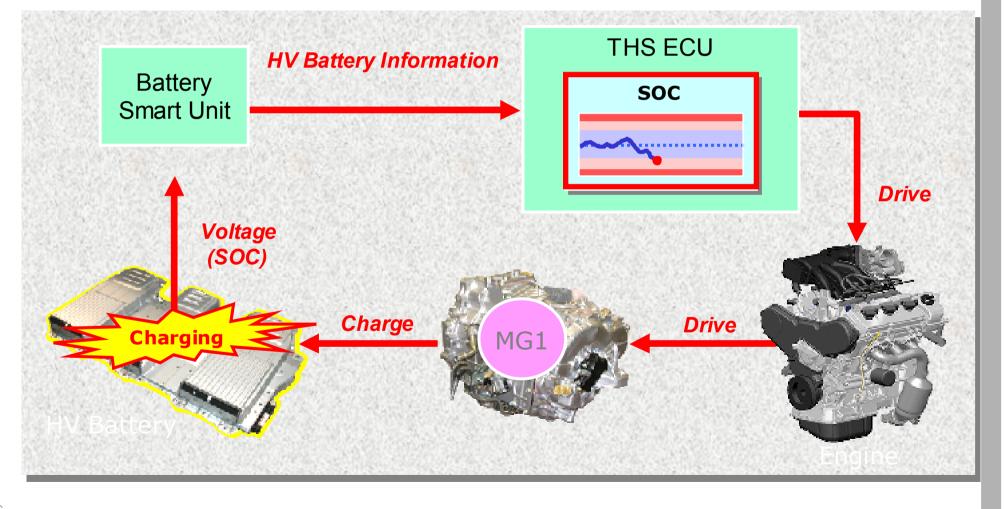




## HV battery

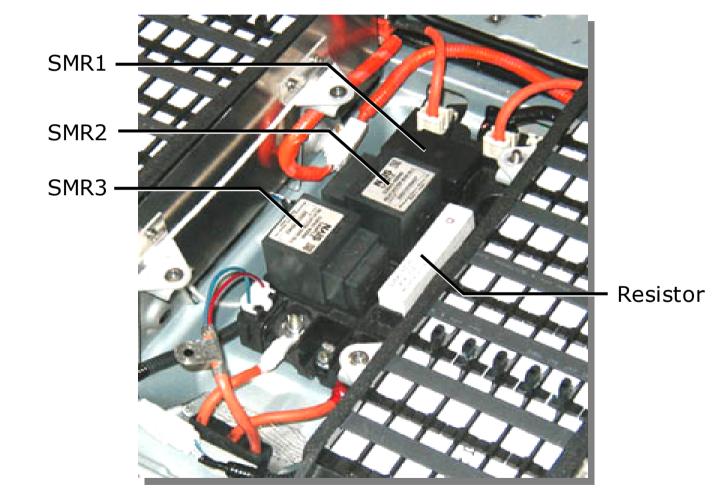
CLEXUS

- SOC control
  - THS ECU controls the SOC



## HV battery

SMR (System Main Relay)
 Turns ON / OFF high voltage circuit



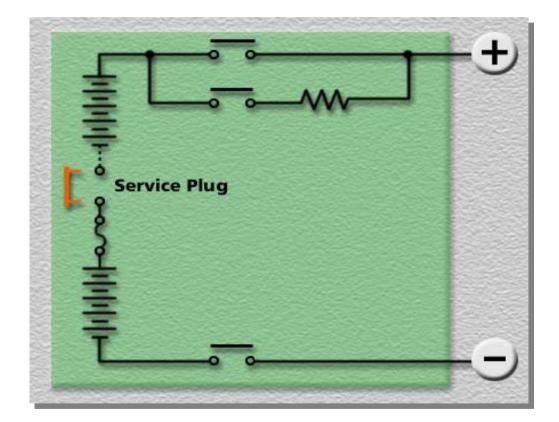


### THS-II HV battery Service plug - Service plug cut the high voltage circuit Cover Rear Seat Service Plug

### HV battery



- Service plug
  - Power is shut off at HV battery midpoint



#### THS-II Auxiliary battery

Auxiliary battery - Supplies 12V power





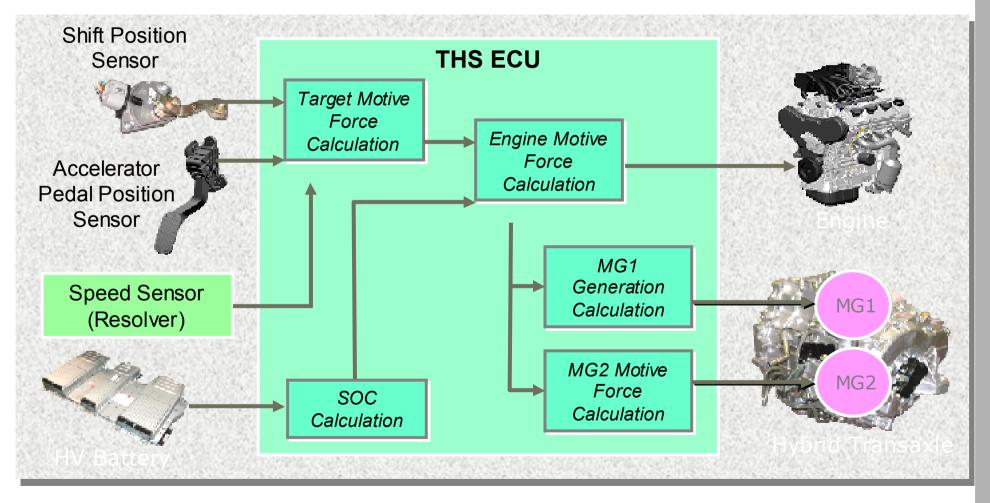
Auxiliary Battery

#### THS-II (CLEXUS Power cable Power cable - High-voltage, high-amperage cable Junction Connector A/C Compressor Rear Transaxle (MGR) Inverter DC-DC Front Converter for Transaxle EPS (MG1, 2) EPS ECU **HV Battery** MGR (W, U, V) HV Battery (+, -) EPS (DC-DC Converter) 51

# THS-II CONTROL SYSTEM



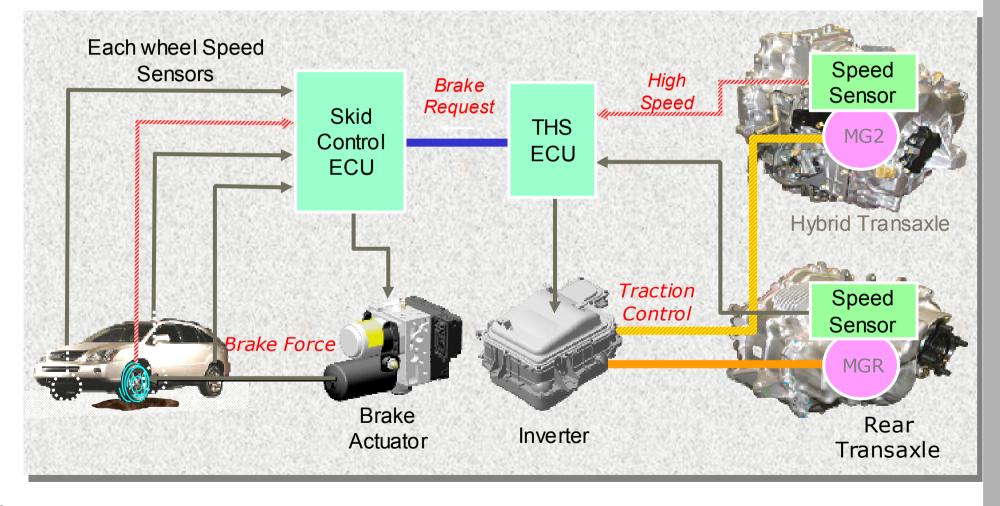
- Motive force calculation
  - Target motive force Engine motive force = MG2 motive force

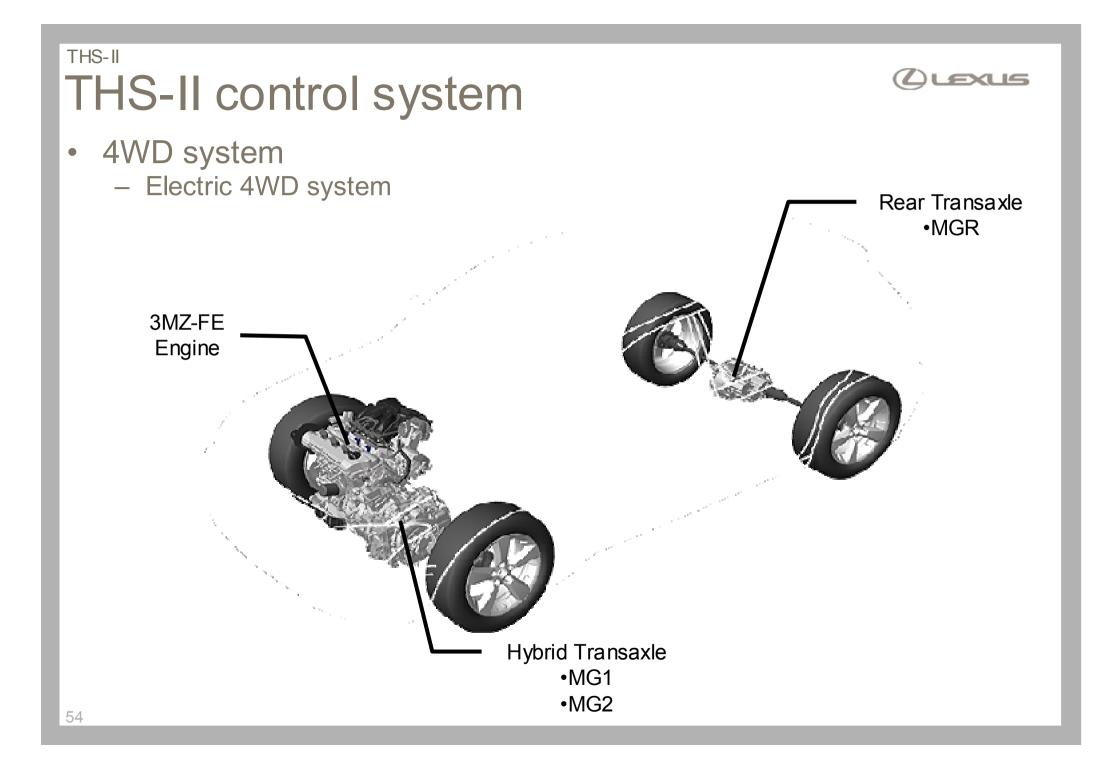


# THS-II CONTROL SYSTEM



Motor traction control

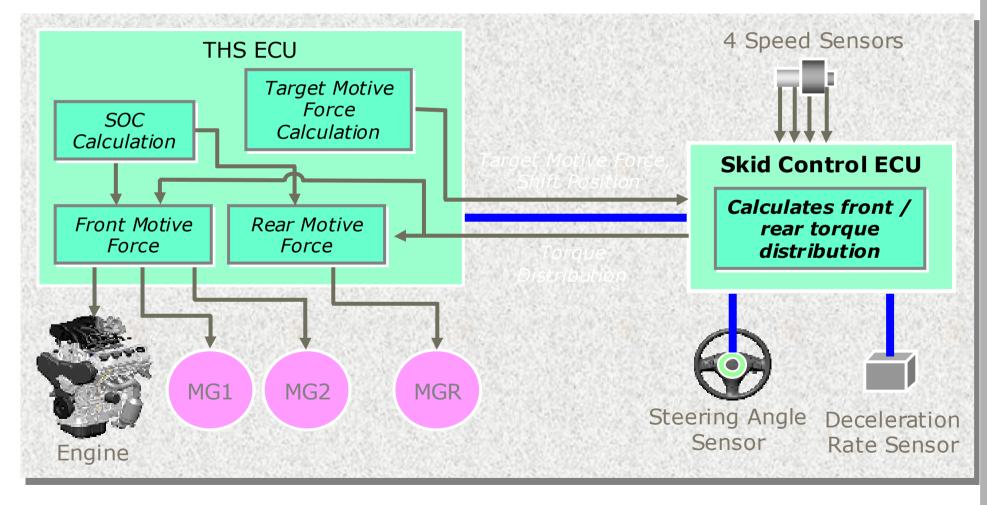




# THS-II Control System



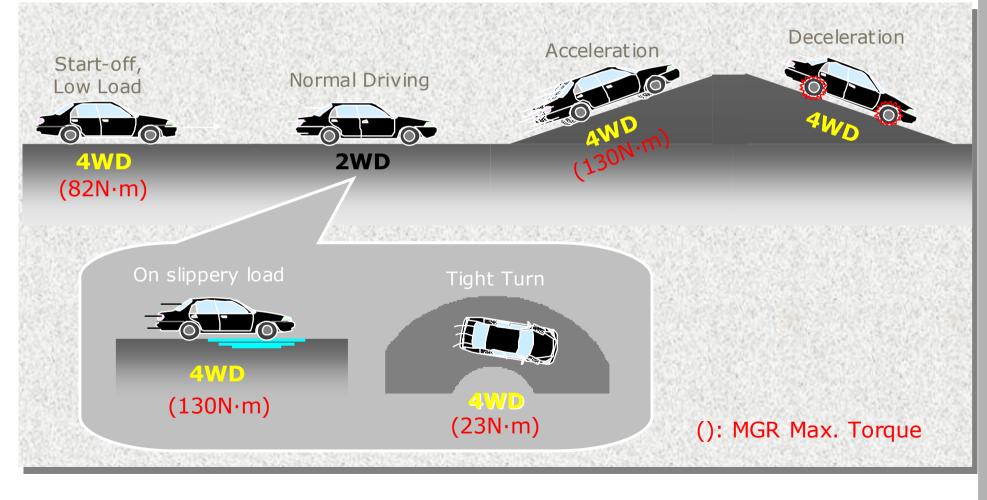
- 4WD system
  - Skid control ECU calculates the front / rear wheel torque distribution



## THS-II CONTROL SYSTEM



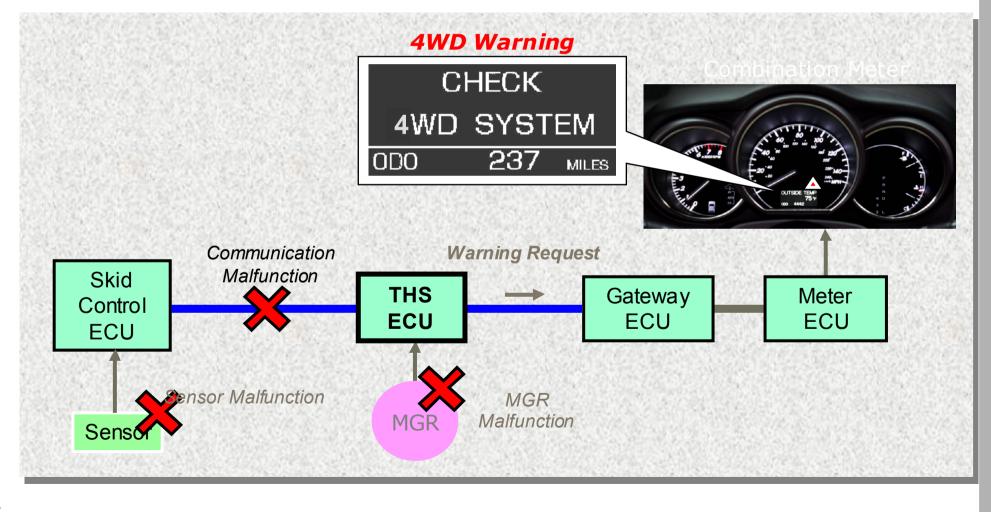
- 4WD system
  - 2WD / 4WD Operation



## THS-II CONTROL SYSTEM



- 4WD system
  - 4WD warning on multi information display





### Chassis

Hybrid Transaxle Rear Transaxle Steering Brake Control system



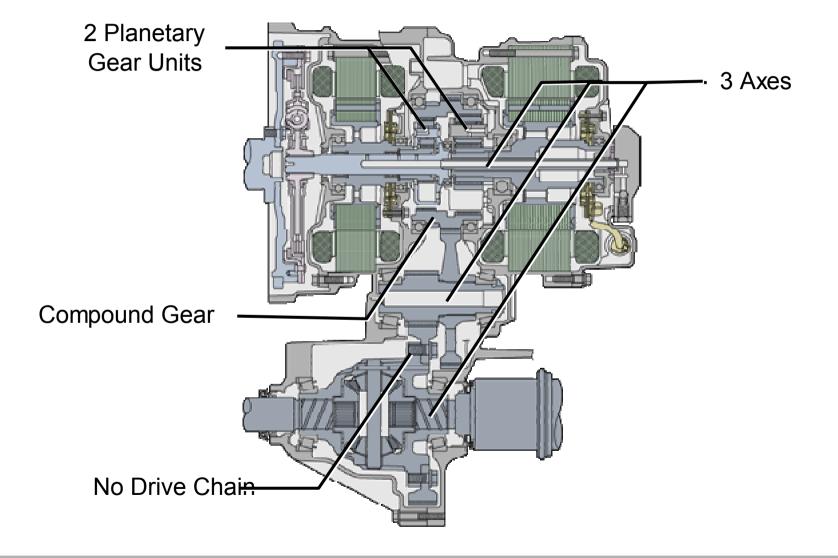
#### • General

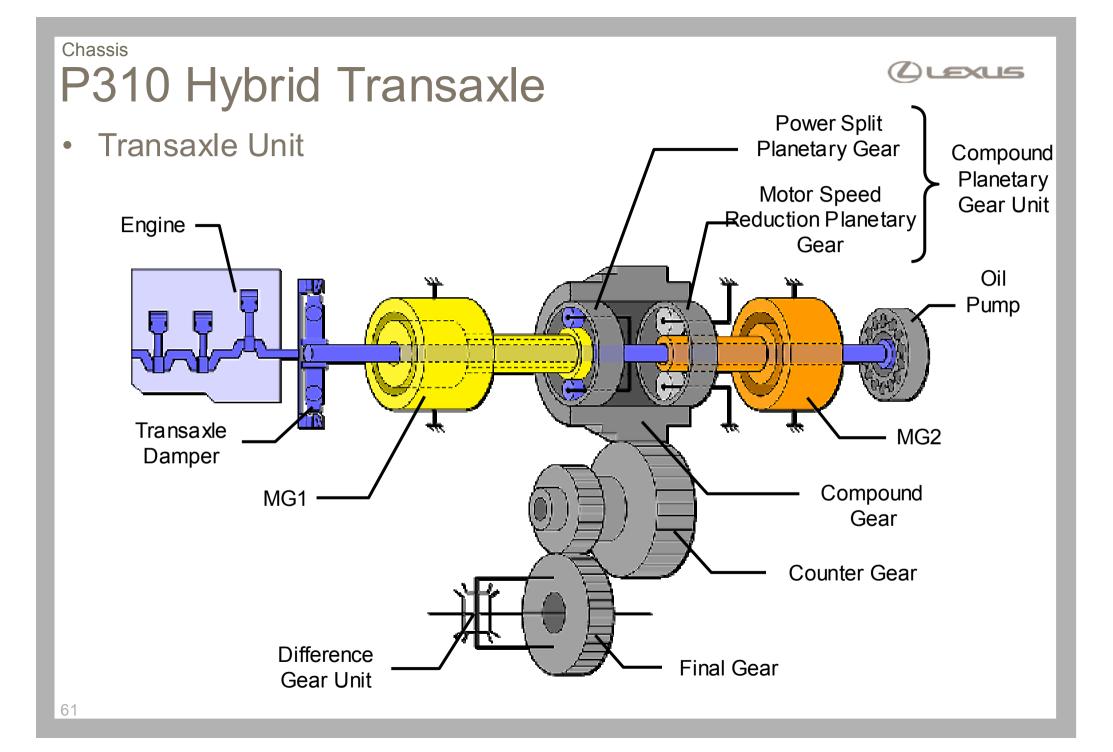
- A new "P310" hybrid transaxle





• Features

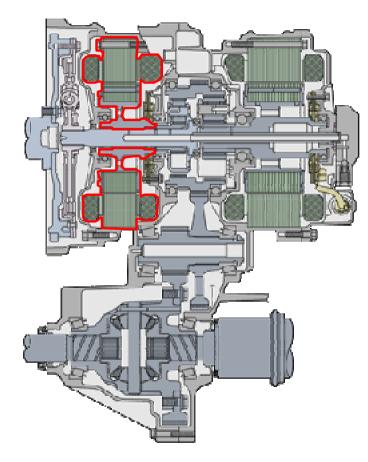






• MG1

- Operates as generator and starter motor



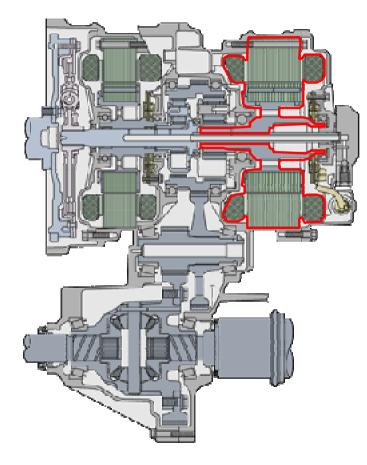
ltem	MG1
Туре	Permanent Magnet Motor
Function	Generator, Engine Starter
System Voltage V	Max. AC 650
Max. Output kW / rpm	109 / 13,000
Max. Torque N·m / rpm	80/0~13,000
Max. rpm	13,000
Cooling System	Water-cooled

#### Chassis

### P310 Hybrid Transaxle

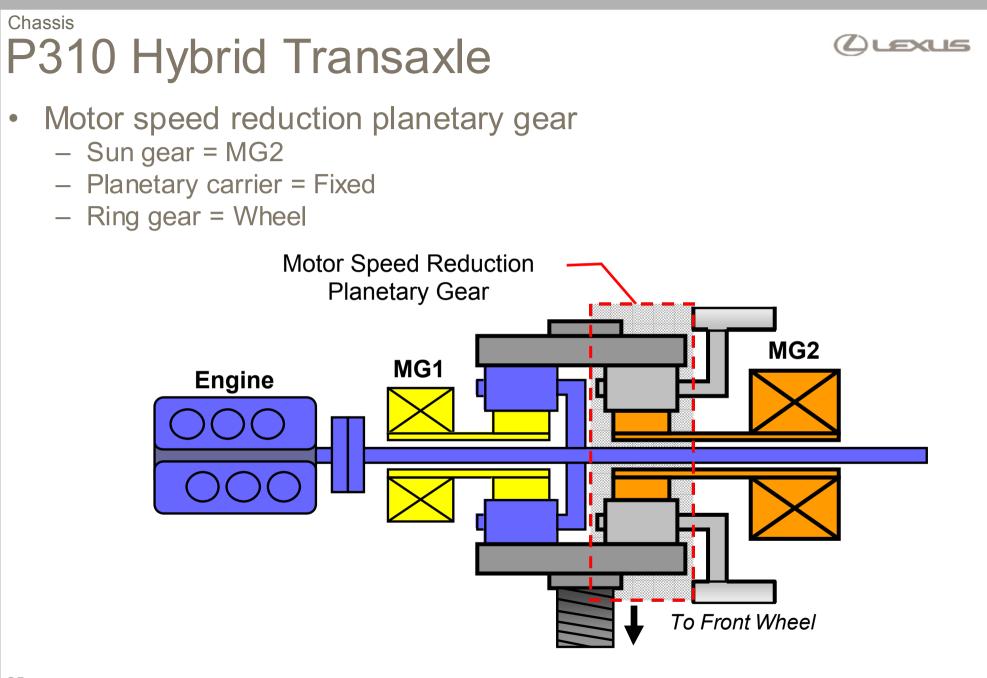


- MG2
  - Drives front wheels
  - Operates as generator when braking



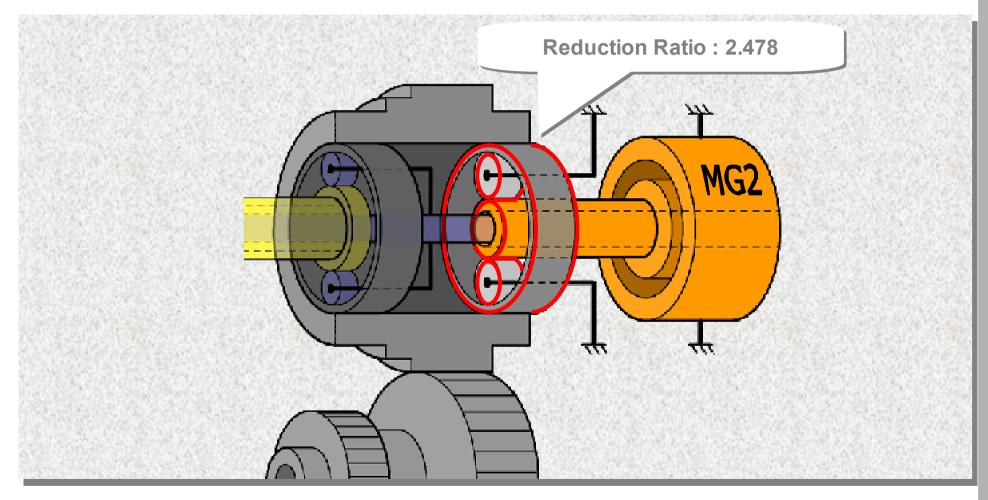
ltem	MG2
Туре	Permanent Magnet Motor
Function	Drive Front Wheels, Generator
System Voltage	Max. AC 650
Max. Output kW / rpm	123 / 4,500
Max. Torque N·m / rpm	335 / 0 ~ 1,500
Max. rpm	12,400
Cooling System	Water-cooled

### Chassis P310 Hybrid Transaxle LEXUS Power split planetary gear - Sun gear = MG1 – Planetary carrier = Engine - Ring gear = Wheel Power Split Planetary Gear MG2 MG1 Engine To Front Wheel





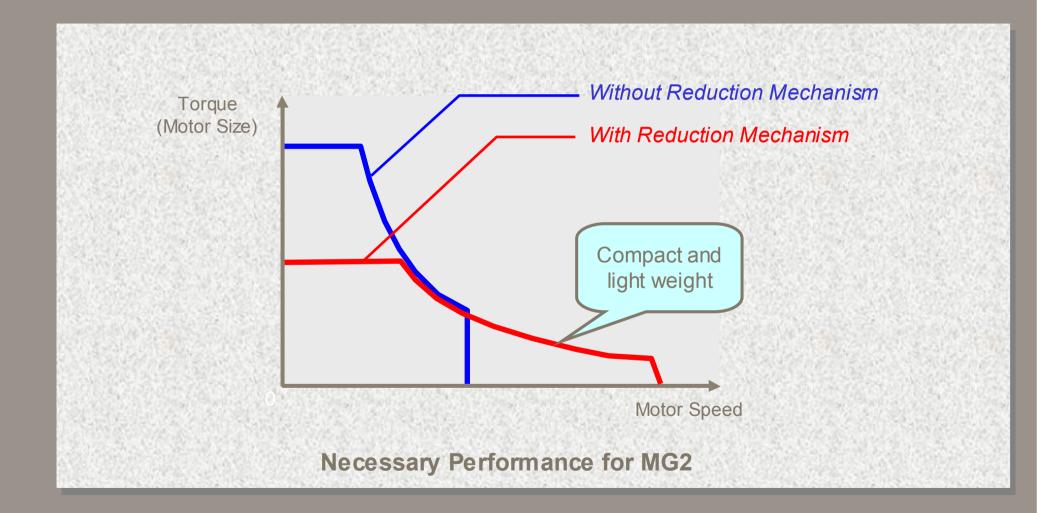
- Motor speed reduction planetary gear
  - Reduction of MG2 speed & increase of torque



### Reference (P310 Hybrid Transaxle)



#### Motor speed reduction planetary gear



#### Chassis Q211 Rear Transaxle



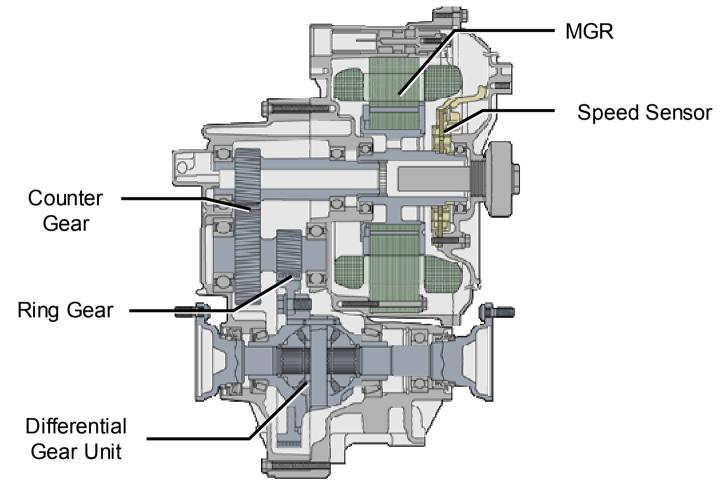
- General
  - Rear transaxle







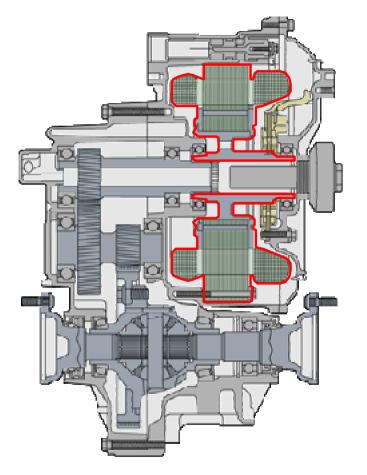
Construction



### Q211 Rear Transaxle



#### • MGR



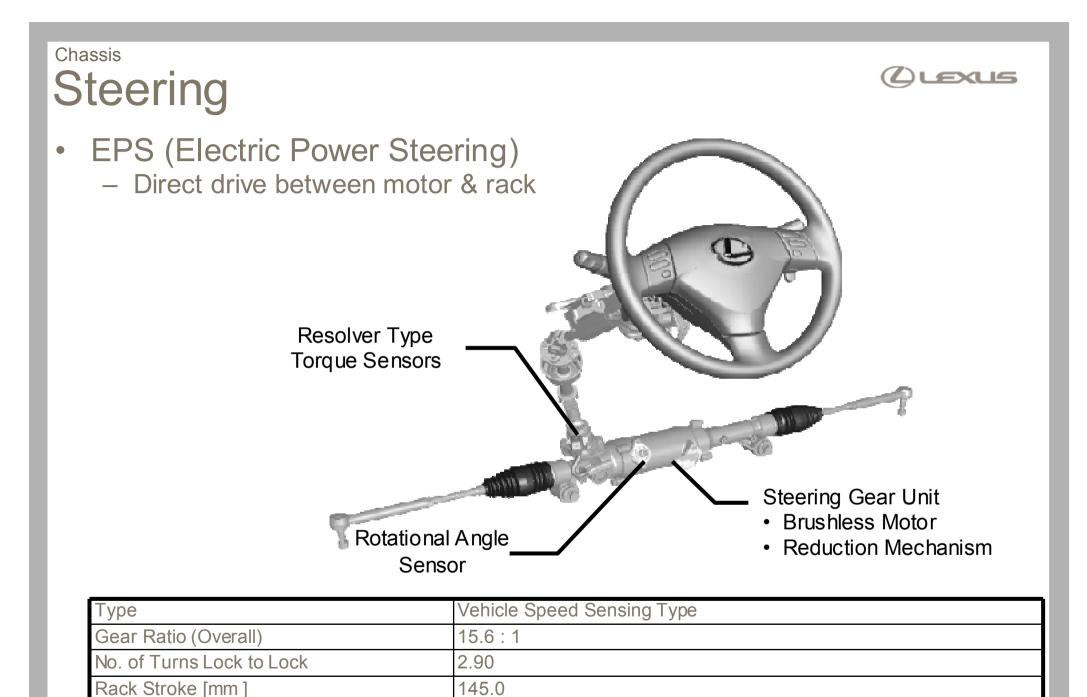
ltem	MGR
Туре	Permanent Magnet Motor
Function	Drive Rear Wheels, Generator
System Voltage V	Max. AC 650
Max. Output kW / rpm	50 / 4,610 ~ 5,120
Max. Torque N·m / rpm	130 / 0 ~ 610
Max. rpm	10,750
Cooling System	Air-cooled

#### Chassis Shift Lever

#### • Shift pattern

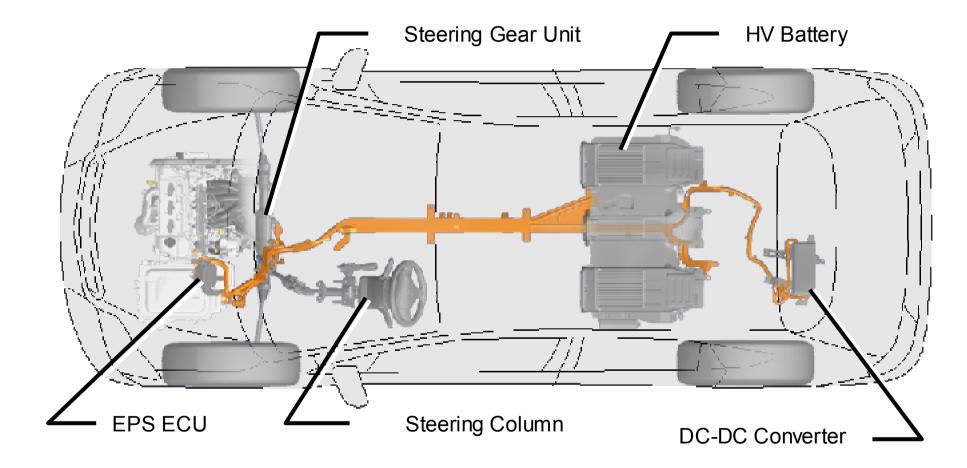


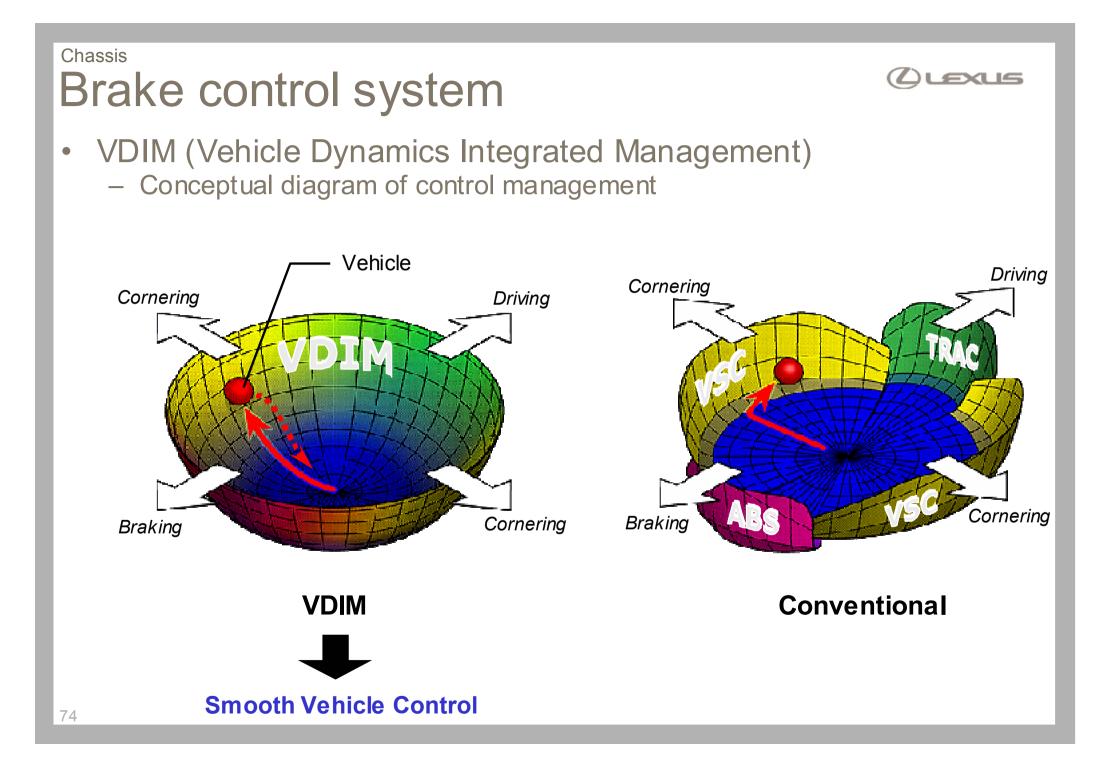




### Chassis Steering

• Layout of main components

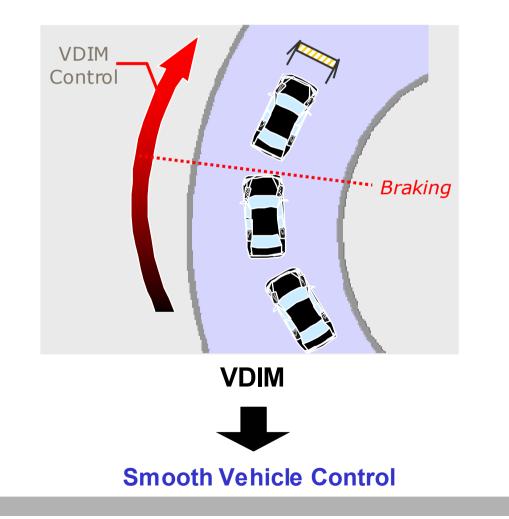


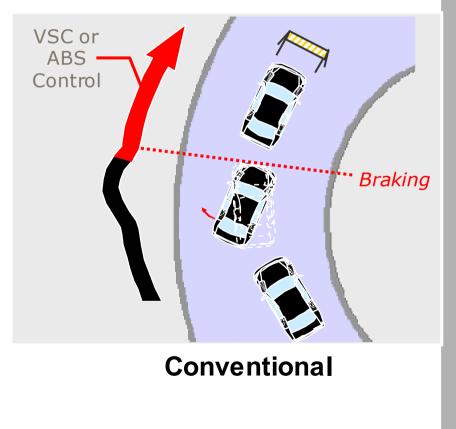


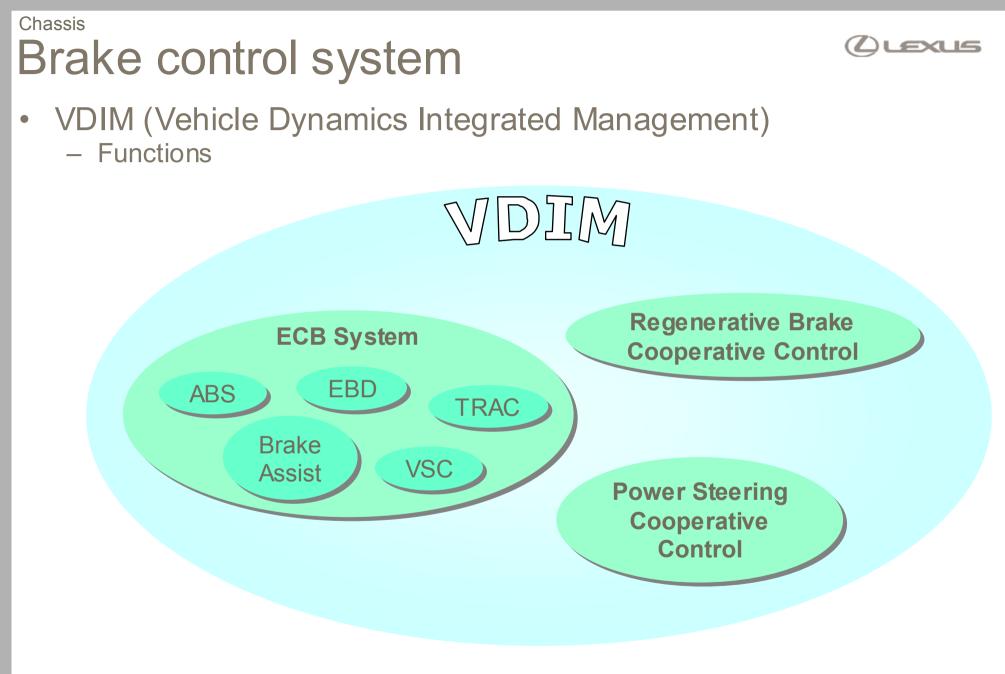
### Chassis Reference (Brake control system)



- VDIM (Vehicle Dynamics Integrated Management)
  - Example



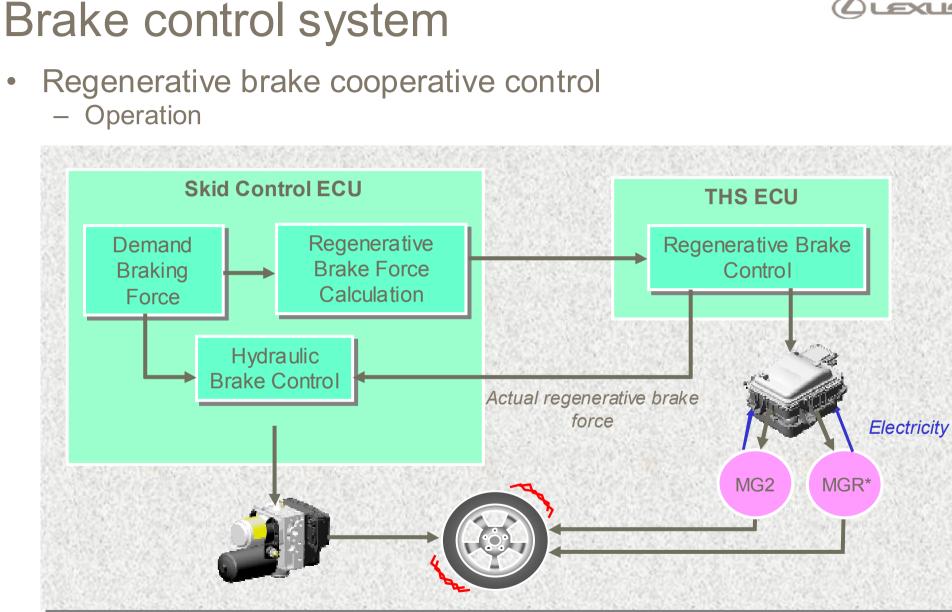




### Regenerative brake cooperative control Brake Pedal Depression **Regenerative Brake** Brake Hydraulic Brake Force



Chassis



\*: 4WD model only

Chassis

#### Chassis Brake control system



- ECB system
  - Total brake force (hydraulic&regenerative) matches the required braking power

